### MATERIAL SAFETY DATA SHEET
3M
3M Center
St. Paul, Minnesota
55144-1000
1-800-364-3577 or (651) 737-6501 (24 hours)

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### DIVISION:
COMMERCIAL CARE DIVISION

### TRADE NAME:
3M Brand SPEED STRIPPER CONCENTRATE (Product No. 6, Twist 'n Fill (tm) System)

### ID NUMBER/U.P.C.:
70-0705-4319-7 00-48011-19208-1 70-0708-3995-9 00-48011-19208-1
XN-1015-1343-2

### ISSUED:
October 03, 2001

### SUPERSEDES:
February 12, 2001

### DOCUMENT:
06-1686-2

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### 1. INGREDIENT

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>CAS NO.</th>
<th>PERCENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ALCOHOL</td>
<td>100-51-6</td>
<td>30 - 60</td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>141-43-5</td>
<td>30 - 60</td>
</tr>
<tr>
<td>CAPRYLIC ACID</td>
<td>124-07-2</td>
<td>10 - 30</td>
</tr>
<tr>
<td>CAPRIC ACID</td>
<td>334-48-5</td>
<td>10 - 30</td>
</tr>
<tr>
<td>FRAGRANCE</td>
<td>Unknown</td>
<td>&lt; .50</td>
</tr>
</tbody>
</table>

### IN CASE OF EMERGENCY: THE NUMBERS AT THE TOP OF THIS PAGE PROVIDE 24 HOUR RESPONSE FROM ANY PHONE FOR ALL EMERGENCIES WITH THIS PRODUCT.

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### 2. PHYSICAL DATA

<table>
<thead>
<tr>
<th>PHYSICAL PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>BOILING POINT:</td>
<td>&gt; 300 F</td>
</tr>
<tr>
<td>VAPOR PRESSURE:</td>
<td>N/D</td>
</tr>
<tr>
<td>VAPOR DENSITY:</td>
<td>&gt; 1 Air=1</td>
</tr>
<tr>
<td>EVAPORATION RATE:</td>
<td>&gt; 1 Water=1</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER:</td>
<td>complete</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY:</td>
<td>1.02 Water=1</td>
</tr>
<tr>
<td>PERCENT VOLATILE:</td>
<td>ca. 25 %</td>
</tr>
<tr>
<td>pH</td>
<td>ca. 11.3</td>
</tr>
<tr>
<td>VISCOSITY:</td>
<td>&lt; 100 centipoise Brookfield</td>
</tr>
<tr>
<td>MELTING POINT:</td>
<td>N/A</td>
</tr>
</tbody>
</table>

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Abbreviations: N/D - Not Determined  N/A - Not Applicable  CA - Approximately
2. PHYSICAL DATA  (continued)

APPEARANCE AND ODOR:
   Liquid, dark blue color; soapy odor

3. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: ................. > 220 °F TCC
FLAMMABLE LIMITS - LEL:...... N/D
FLAMMABLE LIMITS -UEL:...... N/D
AUTOIGNITION TEMPERATURE:.... N/D

EXTINGUISHING MEDIA:
   Water spray, Carbon dioxide, Dry chemical, Foam

SPECIAL FIRE FIGHTING PROCEDURES:
   Wear full protective clothing, including helmet, self-contained,
   positive pressure or pressure demand breathing apparatus, bunker coat
   and pants, bands around arms, waist and legs, face mask, and
   protective covering for exposed areas of the head.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
   No unusual fire or explosion hazards are anticipated. See Hazardous
   Decomposition section for products of combustion.

NFPA HAZARD CODES: HEALTH: 2  FIRE: 1  REACTIVITY: 0
   UNUSUAL REACTION HAZARD: none

4. REACTIVITY DATA

STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:
   Not applicable.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:
   Carbon Monoxide and Carbon Dioxide, Oxides of Nitrogen, Amine
   Compounds, Irritant Vapors or Gases.

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5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:
Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Ventilate area. Contain spill. Cover with absorbent material. Collect spilled material. Clean up residue with water. Place in a closed container.

RECOMMENDED DISPOSAL:
Flush spent solutions and small quantities (less than 5 gal. (19 L)) to a wastewater treatment system. Reduce discharge rate if foaming occurs. For larger quantities: Incinerate in an industrial or commercial facility in the presence of a combustible material.

ENVIRONMENTAL DATA:
A Product Environmental Data Sheet (PED) is available.

The use of this product is expected to have no significant environmental impact. All components will eventually degrade in the environment.

REGULATORY INFORMATION:
Volatile Organic Compounds: ca. 25 %
VOC Less H2O & Exempt Solvents: ca. 25 %

Since regulations vary, consult applicable regulations or authorities before disposal. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous).

TSCA: All components used in the manufacture of this material are in compliance with the US TSCA inventory.

EPCRA HAZARD CLASS:
FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: Yes CHRONIC: Yes

6. SUGGESTED FIRST AID

EYE CONTACT:
Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

SKIN CONTACT:
Immediately flush skin with large amounts of water for at least 15 minutes in a chemical safety shower while removing contaminated clothing and shoes. Get immediate medical attention. Wash contaminated clothing before reuse.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately
6. SUGGESTED FIRST AID (continued)

INHALATION:
If signs/symptoms occur, remove person to fresh air. If
signs/symptoms continue, call a physician.

IF SWALLOWED:
If swallowed, do NOT induce vomiting. Give victim two glasses of
water. Call a physician immediately. Never give anything by mouth to
an unconscious person.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:
NOTE: When used as directed and diluted and dispensed with a TWIST'n
FILL (tm) Chemical Dispenser, eye contact with the concentrate is not
expected to occur. Avoid eye contact. Avoid eye contact with vapor,
spray, or mist. The following should be worn alone or in combination,
as appropriate, to prevent eye contact: Wear unvented goggles during
operations in which exposure is likely. Wear full-face shield.

SKIN PROTECTION:
NOTE: When used as directed and diluted and dispensed with a TWIST'n
FILL (tm) Chemical Dispenser, skin contact with the concentrate is
not expected to occur. Avoid skin contact. Wear appropriate gloves
when handling this material. A pair of gloves made from the
following material(s) are recommended: neoprene, nitrile rubber.
Use one or more of the following personal protection items as
necessary to prevent skin contact: apron, coveralls.

RECOMMENDED VENTILATION:
NOTE: When used as directed and diluted and dispensed with a TWIST'n
FILL (tm) Chemical Dispenser, special ventilation is not required.
Do not use in a confined area or areas with little or no air
movement. Use in a well-ventilated area. Use with adequate dilution
ventilation. If exhaust ventilation is not adequate, use appropriate
respiratory protection.

RESPIRATORY PROTECTION:
NOTE: When used as directed and diluted and dispensed with a TWIST'n
FILL (tm) Chemical Dispenser, respiratory protection is not required.
Avoid breathing of vapors, mists or spray. Avoid breathing of
airborne material. Select one of the following NIOSH approved
respirators based on airborne concentration of contaminants and in
accordance with OSHA regulations: full-face ammonia respirator, full-
face methylamine respirator.
7. PRECAUTIONARY INFORMATION (continued)

PREVENTION OF ACCIDENTAL INGESTION:
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Wash hands after handling and before eating.

RECOMMENDED STORAGE:
Store away from areas where product may come into contact with food or pharmaceuticals. Keep container closed when not in use. Keep out of the reach of children.

FIRE AND EXPLOSION AVOIDANCE:
Keep container tightly closed.

OTHER PRECAUTIONARY INFORMATION:
Not intended for consumer sale or use. This product is not intended to be used without prior dilution as specified on the product label.

HMIS HAZARD RATINGS: HEALTH: 3 FLAMMABILITY: 1 REACTIVITY: 0
PERSONAL PROTECTION: X (See precautions, section 7.)

EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>VALUE</th>
<th>UNIT</th>
<th>TYPE</th>
<th>AUTH</th>
<th>SKIN*</th>
</tr>
</thead>
<tbody>
<tr>
<td>BENZYL ALCOHOL</td>
<td>10</td>
<td>PPM</td>
<td>TWA</td>
<td>AIHA</td>
<td></td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>3</td>
<td>PPM</td>
<td>TWA</td>
<td>ACGIH</td>
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<tr>
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<td>PPM</td>
<td>STEL</td>
<td>ACGIH</td>
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<tr>
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<td>PPM</td>
<td>TWA</td>
<td>OSHA</td>
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<tr>
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<td>PPM</td>
<td>STEL</td>
<td>OSHA</td>
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<td>TWA</td>
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<tr>
<td>CAPRYLIC ACID</td>
<td>NONE</td>
<td>NONE</td>
<td>NONE</td>
<td>NONE</td>
<td></td>
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<tr>
<td>CAPRIC ACID</td>
<td>NONE</td>
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<td>NONE</td>
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<tr>
<td>FRAGRANCE</td>
<td>NONE</td>
<td>NONE</td>
<td>NONE</td>
<td>NONE</td>
<td></td>
</tr>
</tbody>
</table>

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:
- ACGIH: American Conference of Governmental Industrial Hygienists
- AIHA: American Industrial Hygiene Assoc. Workplace Environmental Exposure Level Guideline
- OSHA: Occupational Safety and Health Administration
- NONE: None Established

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately
8. HEALTH HAZARD DATA

EYE CONTACT:
Chemical Related Eye Burns (chemical corrosivity): signs/symptoms can include cloudy appearance of the cornea, chemical burns, pain, tearing, ulcers, impaired vision or loss of vision.

SKIN CONTACT:
Skin Burns (chemical corrosivity): signs/symptoms can include redness, swelling, itching, pain, blistering, ulceration, sloughing, and scar formation.

May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion.

INHALATION:
Single overexposure, above recommended guidelines, may cause:

Illness requiring medical attention may result from a single exposure by inhalation to moderate quantities of this material.

Central Nervous System Depression: signs/symptoms can include headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing.

WHILE THE FOLLOWING EFFECTS ARE ASSOCIATED WITH ONE OR MORE OF THE INDIVIDUAL INGREDIENTS IN THIS PRODUCT AND ARE REQUIRED TO BE INCLUDED ON THE MSDS BY THE U.S. OSHA HAZARD COMMUNICATION STANDARD, THEY ARE NOT EXPECTED EFFECTS DURING FORESEEABLE USE OF THIS PRODUCT.

Prolonged or repeated overexposure, above recommended guidelines, may cause:

Low Blood Pressure: signs/symptoms can include dizziness and fainting.

Kidney Effects: signs/symptoms can include reduced urine volume, blood in urine and back pain.

Liver Effects: signs/symptoms can include yellow skin (jaundice) and tenderness of upper abdomen.

Nervous System Effects: signs/symptoms can include emotional changes, lack of coordination, tremors and sensory loss.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately
IF SWALLOWED:
Ingestion is not a likely route of exposure to this product.

Illness may occur after a single swallowing of relatively large quantities of this material.

Ingestion may cause:

Irritation of Gastrointestinal Tissues: signs/symptoms can include pain, vomiting, abdominal tenderness, nausea, blood in vomitus, and blood in feces.

Aspiration Pneumonitis: signs/symptoms can include coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

OTHER HEALTH HAZARD INFORMATION:
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: medical conditions, if any, known to be aggravated by exposure to this product are indicated in the appropriate portions of the Health Hazard Data section of this data sheet.

CARCINOGENS: components of this product, if any, known to cause, or suspected of causing, cancer as determined by OSHA, IARC, or NTP are described in the Health Hazard Data section of this data sheet in accord with the OSHA Hazard Communications Standard, 29 CFR 1910.1200.
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