1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 460-S0790 SOLN Iron-1, Form Liquid

APPLICATION: REAGENT

COMPANY IDENTIFICATION: ONDEO Nalco Company
ONDEO Nalco Center
Naperville, Illinois
60563-1198

EMERGENCY TELEPHONE NUMBER: (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/HMIS RATING
HEALTH: 0 / 0 FLAMMABILITY: 0 / 0 REACTIVITY: 0 / 0 OTHER:
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous Substance(s)  CAS NO  % (w/w)
Ascorbic Acid  50-81-7  5.0 - 10.0

3. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW**

CAUTION
May cause irritation with prolonged contact.
Do not get in eyes, on skin, on clothing. Do not take internally. Wear suitable protective clothing. Keep container tightly closed. Flush affected area with water.
May evolve oxides of carbon (COx) under fire conditions.

PRIMARY ROUTES OF EXPOSURE:
Eye, Skin

HUMAN HEALTH HAZARDS - ACUTE:

EYE CONTACT:
May cause irritation with prolonged contact.

SKIN CONTACT:
May cause irritation with prolonged contact.
INGESTION:
Not a likely route of exposure. No adverse effects expected.

INHALATION:
Not a likely route of exposure. No adverse effects expected.

SYMPTOMS OF EXPOSURE:
Acute:
A review of available data does not identify any symptoms from exposure not previously mentioned.
Chronic:
A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS:
A review of available data does not identify any worsening of existing conditions.

4. FIRST AID MEASURES

EYE CONTACT:
Flush affected area with water. If symptoms develop, seek medical advice.

SKIN CONTACT:
Flush affected area with water. If symptoms develop, seek medical advice.

INGESTION:
Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. If symptoms develop, seek medical advice.

INHALATION:
Remove to fresh air, treat symptomatically. If symptoms develop, seek medical advice.

NOTE TO PHYSICIAN:
Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

FLASH POINT:
None

EXTINGUISHING MEDIA:
This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Use extinguishing media appropriate for surrounding fire.

FIRE AND EXPLOSION HAZARD:
May evolve oxides of carbon (COx) under fire conditions.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING:
In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.
6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:
Do not touch spilled material. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection).

METHODS FOR CLEANING UP:
SMALL SPILLS: Flush to drain or sewer with excess water.

ENVIRONMENTAL PRECAUTIONS:
Do not contaminate surface water.

7. HANDLING AND STORAGE

HANDLING:
Avoid eye and skin contact. Do not take internally. Ensure all containers are labelled. Keep the containers closed when not in use.

STORAGE CONDITIONS:
Store the containers tightly closed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:
This product does not contain any substance that has an established exposure limit.

ENGINEERING MEASURES:
General ventilation is recommended.

RESPIRATORY PROTECTION:
Respiratory protection is not normally needed.

HAND PROTECTION:
Neoprene gloves, Nitrile gloves, Butyl gloves, PVC gloves

SKIN PROTECTION:
Wear standard protective clothing.

EYE PROTECTION:
Wear chemical splash goggles.

HYGIENE RECOMMENDATIONS:
Keep an eye wash fountain available. Keep a safety shower available. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

HUMAN EXPOSURE CHARACTERIZATION:
Based on our recommended product application and personal protective equipment, the potential human exposure is: Low
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>PHYSICAL STATE</td>
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<tr>
<td>APPEARANCE</td>
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<tr>
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<td>None</td>
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<tr>
<td>SPECIFIC GRAVITY</td>
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<tr>
<td>DENSITY</td>
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<td>SOLUBILITY IN WATER</td>
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<tr>
<td>pH (100 %)</td>
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<tr>
<td>VAPOR PRESSURE</td>
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</tr>
<tr>
<td>EVAPORATION RATE</td>
<td>Same as water</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

STABILITY:
Stable under normal conditions.

HAZARDOUS POLYMERIZATION:
Hazardous polymerization will not occur.

CONDITIONS TO AVOID:
Freezing temperatures.

MATERIALS TO AVOID:
Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors.

HAZARDOUS DECOMPOSITION PRODUCTS:
Under fire conditions: Oxides of carbon

11. TOXICOLOGICAL INFORMATION

No toxicity studies have been conducted on this product.

CARCINOGENICITY:
None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:
Based on our hazard characterization, the potential human hazard is: Low
12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL EFFECTS:
No toxicity studies have been conducted on this product.

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION
Based on our hazard characterization, the potential environmental hazard is: Low
Based on our recommended product application and the product's characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous waste, it is not subject to federal regulation. Consult state or local regulation for any additional handling, treatment or disposal requirements. For disposal, contact a properly licensed waste treatment, storage, disposal or recycling facility.

14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are:

LAND TRANSPORT:

Proper Shipping Name: PRODUCT IS NOT REGULATED DURING TRANSPORTATION

AIR TRANSPORT (ICAO/IATA):

Proper Shipping Name: PRODUCT IS NOT REGULATED DURING TRANSPORTATION

MARINE TRANSPORT (IMDG/IMO):

Proper Shipping Name: PRODUCT IS NOT REGULATED DURING TRANSPORTATION

15. REGULATORY INFORMATION

NATIONAL REGULATIONS, USA:
OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Ascorbic Acid: Eye irritant

CERCLA/SUPERFUND, 40 CFR 117, 302:
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found that this product is not hazardous under 29 CFR 1910.1200.

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The chemical substances in this product are on the TSCA 8(b) Inventory (40 CFR 710) or are sold commercially under the polymer exemption (40 CFR 723.250).

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR / formerly Sec. 311:
None of the substances are specifically listed in the regulation.

CLEAN AIR ACT, Sec. 111 (40 CFR 60, Volatile Organic Compounds), Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances):
None of the substances are specifically listed in the regulation.

CALIFORNIA PROPOSITION 65:
This product does not contain substances which require warning under California Proposition 65.

MICHIGAN CRITICAL MATERIALS:
None of the substances are specifically listed in the regulation.

STATE RIGHT TO KNOW LAWS:
None of the substances are specifically listed in the regulation.

NATIONAL REGULATIONS, CANADA:
WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS):
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION:
Not considered a WHMIS controlled product.

16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

* The human risk is: Low

* The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Prepared By: Product Safety Department
Date issued: 12/04/2001
Replaces: 10/27/1998