1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 460-S0798 SOLN Iron-4, Form Solid
APPLICATION: REAGENT
COMPANY IDENTIFICATION: ONDEO Nalco Company
ONDEO Nalco Center
Naperville, Illinois
60563-1198

EMERGENCY TELEPHONE NUMBER: (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/ HMIS RATING
HEALTH: 1 / 2    FLAMMABILITY: 1 / 1    REACTIVITY: 0 / 0    OTHER:
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

<table>
<thead>
<tr>
<th>Hazardous Substance(s)</th>
<th>CAS NO</th>
<th>% (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ascorbic Acid</td>
<td>50-81-7</td>
<td>60.0 - 100.0</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW**

WARNING
Irritating to eyes.
Do not get in eyes, on skin, on clothing. Do not take internally. Do not breathe dust. Wear suitable protective clothing. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water.
May evolve oxides of carbon (COx) under fire conditions.

PRIMARY ROUTES OF EXPOSURE:
Eye, Skin

HUMAN HEALTH HAZARDS - ACUTE:

EYE CONTACT:
Can cause mild, short-lasting irritation.

SKIN CONTACT:
May cause irritation with prolonged contact.
INGESTION:
Not a likely route of exposure. No adverse effects expected.

INHALATION:
Repeated or prolonged exposure may irritate the respiratory tract.

SYMPTOMS OF EXPOSURE:
Acute:
A review of available data does not identify any symptoms from exposure not previously mentioned.
Chronic:
A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS:
A review of available data does not identify any worsening of existing conditions.

4.  FIRST AID MEASURES

EYE CONTACT:
Immediately flush eye with water for at least 15 minutes while holding eyelids open. If irritation persists, repeat flushing. Get immediate medical attention.

SKIN CONTACT:
Remove contaminated clothing. Wash off affected area immediately with plenty of water. If symptoms persist, call a physician.

INGESTION:
Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. If symptoms develop, seek medical advice.

INHALATION:
Remove to fresh air, treat symptomatically. If symptoms develop, seek medical advice.

NOTE TO PHYSICIAN:
Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5.  FIRE FIGHTING MEASURES

FLASH POINT:
None

EXTINGUISHING MEDIA:
Not expected to burn. Use extinguishing media appropriate for surrounding fire.

FIRE AND EXPLOSION HAZARD:
May evolve oxides of carbon (COx) under fire conditions.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING:
In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.
6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:
Notify appropriate government, occupational health and safety and environmental authorities. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection).

METHODS FOR CLEANING UP:
Sweep up and shovel. Reclaim into recovery or salvage drums. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

ENVIRONMENTAL PRECAUTIONS:
Do not contaminate surface water.

7. HANDLING AND STORAGE

HANDLING:
Do not take internally. Ensure all containers are labelled. Avoid eye and skin contact. Avoid generating dusts.

STORAGE CONDITIONS:
Store separately from oxidizers. Keep in dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:
This product does not contain any substance that has an established exposure limit.

ENGINEERING MEASURES:
General ventilation is recommended. Local exhaust ventilation may be necessary when dusts or mists are generated.

RESPIRATORY PROTECTION:
Respiratory protection is not normally needed. An approved respirator must be worn if the occupational exposure limit is likely to be exceeded. A dust respirator may be used.

HAND PROTECTION:
Nitrile gloves, Neoprene gloves, PVC gloves, Rubber gloves, Butyl gloves, Cloth gloves

SKIN PROTECTION:
Wear standard protective clothing.

EYE PROTECTION:
Wear safety glasses with side-shields.

HYGIENE RECOMMENDATIONS:
Keep an eye wash fountain available. Keep a safety shower available.
HUMAN EXPOSURE CHARACTERIZATION:
Based on our recommended product application and personal protective equipment, the potential human exposure is: Low

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHYSICAL STATE</td>
<td>Crystalline</td>
</tr>
<tr>
<td>APPEARANCE</td>
<td>White</td>
</tr>
<tr>
<td>ODOR</td>
<td>None</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY</td>
<td>1.65</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Partial</td>
</tr>
<tr>
<td>pH (0.5 %)</td>
<td>3</td>
</tr>
<tr>
<td>MELTING POINT</td>
<td>376 °F / 191 °C</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

STABILITY:
Stable under normal conditions.

HAZARDOUS POLYMERIZATION:
Hazardous polymerization will not occur.

CONDITIONS TO AVOID:
Moisture

MATERIALS TO AVOID:
Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors. Contact with strong alkalies (e.g. ammonia and its solutions, carbonates, sodium hydroxide (caustic), potassium hydroxide, calcium hydroxide (lime), cyanide, sulfide, hypochlorites, chlorites) may generate heat, splattering or boiling and toxic vapors.

HAZARDOUS DECOMPOSITION PRODUCTS:
Under fire conditions: Oxides of carbon

11. TOXICOLOGICAL INFORMATION

The following results are for the product.

ACUTE ORAL TOXICITY:
Species     | LD50       | Tested Substance |
-------------|------------|------------------|
Mouse        | 3,367 mg/kg| Product          |
Rating:      | Non-Hazardous, Non-Hazardous |
CARCINOGENICITY:
None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:
Based on our hazard characterization, the potential human hazard is: Low

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL EFFECTS:
No toxicity studies have been conducted on this product.

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION
Based on our hazard characterization, the potential environmental hazard is: Low
Based on our recommended product application and the product's characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous waste, it is not subject to federal regulation. Consult state or local regulation for any additional handling, treatment or disposal requirements. For disposal, contact a properly licensed waste treatment, storage, disposal or recycling facility.

14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are:

LAND TRANSPORT:
Proper Shipping Name: PRODUCT IS NOT REGULATED DURING TRANSPORTATION

AIR TRANSPORT (ICAO/IATA):
Proper Shipping Name: PRODUCT IS NOT REGULATED DURING TRANSPORTATION
MARINE TRANSPORT (IMDG/IMO):

PRODUCT IS NOT REGULATED DURING TRANSPORTATION

15. REGULATORY INFORMATION

NATIONAL REGULATIONS, USA:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Ascorbic Acid: Eye irritant

CERCLA/SUPERFUND, 40 CFR 117, 302:
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following EPA hazard categories:

- Immediate (Acute) Health Hazard
- Delayed (Chronic) Health Hazard
- Fire Hazard
- Sudden Release of Pressure Hazard
- Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The chemical substances in this product are on the TSCA 8(b) Inventory (40 CFR 710) or are sold commercially under the polymer exemption (40 CFR 723.250).

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR / formerly Sec. 311:
None of the substances are specifically listed in the regulation.
CLEAN AIR ACT, Sec. 111 (40 CFR 60, Volatile Organic Compounds), Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances) :
None of the substances are specifically listed in the regulation.

CALIFORNIA PROPOSITION 65 :
This product does not contain substances which require warning under California Proposition 65.

MICHIGAN CRITICAL MATERIALS :
None of the substances are specifically listed in the regulation.

STATE RIGHT TO KNOW LAWS :
None of the substances are specifically listed in the regulation.

NATIONAL REGULATIONS, CANADA :

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS) :
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION :
Not considered a WHMIS controlled product.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) :
All substances in this product are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

* The human risk is: Low

* The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.
MATERIAL SAFETY DATA SHEET

PRODUCT

460-S0798 SOLN Iron-4, Form Solid

EMERGENCY TELEPHONE NUMBER
(800) 424-9300 (24 Hours) CHEMTREC

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Prepared By: Product Safety Department
Date issued: 12/04/2001
Replaces: 10/30/1998