PRODUCT DATA SHEET

- Specially formulated, waterproof construction mastic for all purpose use
- Fast, powerful, long-life, permanent bond that sticks tight & fast
- Use to adhere Smoothedge® Strip, stair treads, metal & vinyl mouldings, etc.
- Great for ceramic tile fixtures & many general purpose repairs

Adhesive Rating: Commercial or Residential Use ©ROBERTS 9/98

| DESCRIPTION: |
| ROBERTS 6039 MULTI-PURPOSE CONSTRUCTION ADHESIVE is a specially formulated, gunnable construction mastic for a wide variety of adhesive applications. |

| USES: |
| Use 6039 to adhere Smoothedge® Strip, reducer strips, mouldings, trim and stair treads. 6039 is also an excellent adhesive for setting Ceramic tile fixtures and Ceramic tile repairs. This adhesive is particularly useful in more difficult situations such as Smoothedge® strip over very hard concrete, where driving nails is difficult; over poured in place underlayment and over uneven concrete. 6039 is suitable for all general-purpose use. |

| CONDITIONS AND LIMITATIONS: |
| 1. Avoid extreme storage conditions. Store the adhesive within the temperature range of 4°C (40°F) and 20°C (70°F).
2. Solvents used are flammable. Seal ends of open cartridge with masking tape when not in use.
3. Keep away from heat, sparks or open flame.
4. Use under well ventilated conditions. |

| TYPICAL PROPERTIES: |
| Appearance: Light Tan in colour
Base: Synthetic Rubber
Non-Volatiles: 56% (approx.)
Consistency: Trowelable Mastic
Shelf-Life: One year from date of manufacture,
If stored at room temperature.
Flash Point: 4°F (T.O.C.)
Freeze/Thaw Stability: 6039 is not subject to freezing.
However, optimum working characteristics are achieved at room temp.
Packaging: 313ml (11 oz.), 852ml (30 oz.) |

| APPLICATION: |
| For Smoothedge® Strip, Reducers & Mouldings: |
1. Extrude one 1/8" adhesive bead down the centre of the back strip, running full length. One bead is also sufficient for reduc mouldings up to 1-1/2" wide. If wider, use two or more adhes reducer or moulding has recessed back; use a larger bead for adhesive contact.
2. Within 20 to 30 minutes, set Smoothedge® Strip, reducer or position and press down. Pull strip back up and leave open 5 minutes for the adhesive to develop tack.
3. Reposition and apply pressure. With tack strip, let the adhesi least 4 to 6 hours before stretching carpet. |

| For Stair Treads: |

| TOOLS AND MATERIALS RECOMMENDED: |
| 1. Cartridge Applicator Gun (11 oz. or 30 oz.) & trowel (stair treads only). |

http://www.brolain.com/products/pds-6039.htm
**PREPARATION:**

1. Surface to be bonded must be clean, dry and structurally sound. Clean floor or bonded surfaces to remove loose dust and dirt.
2. Trim cartridge spout to produce desired adhesive bead (see application section).
3. Place in cartridge gun and puncture inner seal.
4. See application methods.

**CLEAN UP:**

Remove adhesive smears with Roberts 912 Solvent Cleaner or mix not pour solvent directly on surface.

**VENTILATION:**

Implement effective ventilation by opening windows and doors for an a of fresh air. Also, consider using window fans and/or air movers to brin exhaust emissions to the outdoors.

**CAUTION! WARNING! FLAMMABLE!**

**KEEP AWAY FROM HEAT, SPARK & OPEN FLAME.**

This product contains a flammable solvent that may ignite explosively i concentrate in a confined area. Vapours are heavier than air and can t level and travel through vents or open doorways. Before using this pro use, be sure work area is well ventilated by keeping all doors and wind Doors to basement should remain closed. Do not smoke. Keep all other area. Extinguish all flames and pilot lights. Turn off main gas valve. Tu heaters, electric motors and other sources of ignition. Cover air vents x paper or plastic and seal with masking tape to prevent vapour passage rooms. Do not use in areas where static or electric spark may be gene container closed when not in use.

**WARRANTY: Roberts Consolidated**

The liability of Roberts is limited to the replacement of its products containing manufacturing defects. The foregoing warranty constitutes the sole liability of Robert to this product, and is in lieu of and excludes all other conditions, warranties, guarantees, obligations, rights or representations (including any warranties of merchant fitness or durability), whether expressed or implied and whether arising by operation of law or otherwise. Roberts shall not be liable for any damages whatsoever damages for negligence or fundamental breach or for personal injury or property damage, direct, or indirect, consequential or special, resulting from or alleged to form the use of or the inability to use the product. No representative of Roberts or any other person or entity has any authority whatsoever to assume any other behalf of Roberts. This warranty may not be modified or amended.