Material Safety Data Sheet

SECTION 1 -

Manufacturer's Name: AUTOTYPE INTERNATIONAL LIMITED
Address: Grove Road,
City, State, and ZIP: Wantage, Oxon, England, OX12 7BZ

SECTION 2 - HAZARDOUS INGREDIENTS/IDENTITY

<table>
<thead>
<tr>
<th>Substance</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Other Exposure Limits</th>
<th>% (optional)</th>
<th>CAS NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone</td>
<td>50</td>
<td>25</td>
<td>-</td>
<td>20</td>
<td>108941</td>
</tr>
<tr>
<td>LD50 Oral-Rat</td>
<td>1620mg/Kg</td>
<td>25</td>
<td>-</td>
<td>20</td>
<td>108941</td>
</tr>
<tr>
<td>1-methoxy-2-propylacetate</td>
<td>100est.</td>
<td>-</td>
<td>70</td>
<td>107982</td>
<td></td>
</tr>
<tr>
<td>LD50 Not recorded</td>
<td></td>
<td>25</td>
<td>3</td>
<td>108678</td>
<td></td>
</tr>
</tbody>
</table>

SARA TITLE III (USA)
*N.B. THIS SUBSTANCE IS SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF THE EF & CRTK ACT 1986

SECTION 3 - PHYSICAL & CHEMICAL CHARACTERISTICS

Boiling Point: ca 130°C
Specific Gravity (H2O = 1): 1.0
Vapor Density (Air = 1): 4.0
Reactivity in Water: Neutral
Appearance and Odor: Clear liquid, solvent odour
Melting Point: N/A

SECTION 4 - FIRE & EXPLOSION DATA

Flash Point: -32°C
Method Used: ACC
Flammable Limits in Air % by Volume: Lower 1.0%, Upper 10.0%

Auto-Ignition Temperature: 788°F
Extinguisher Media: Foam, BCF, Powder
Special Fighting Procedures: None

Unusual Fire and Explosion Hazards: Flammable material miscible with water.
SECTION 5 - PHYSICAL HAZARDS (REACTIVITY DATA) - AUTOSOLVE

Stability Unstable O Conditions Heat, ignition
Stable O to Avoid
Incompatibility (Material to Avoid) Oxidising agents, acids

Hazardous Decomposition Products None in normal use.
Hazardous Polymerisation May Occur O Conditions N/A
Will Not Occur O to Avoid

SECTION 6 - HEALTH HAZARDS

1. Acute Irritation/Narcosis None recorded
2. Chronic

Signs and Symptoms of Exposure Irritation - eyes and skin
Headache, dizziness - inhalation

Medical Conditions Generally Aggravated by Exposure Respiratory or skin problems

Chemical Listed as Carcinogen or Potential Carcinogen National Toxology Program Yes O, No O, I.A.C. Monographs Yes O, No X, OSHA Yes O, No O

Emergency and First Aid Procedures See below

1. Inhalation Remove to fresh air, drink, keep warm.
2. Eyes Irrigate immediately with clean water for 15 minutes
3. Skin Wash thoroughly with soap and water.
4. Ingestion Dilute with water. Do not vomit. Get urgent medical attention.

SECTION 7 - SPECIAL PRECAUTIONS AND SPILL/LEAK PROCEDURES

Precautions to be Taken in Handling and Storage Store in original containers in cool dry conditions away from heat/ignition.

Other Precautions Keep away from children/foodstuffs.

Steps to be Taken in Case Material is Released or Spilled Absorb in sand - transfer to safe site.

Waste Disposal Methods (Consult federal, state, and local regulations) By authorised chemical/solvent disposal.

SECTION 8 - SPECIAL PROTECTION INFORMATION/CONTROL MEASURES

Respiratory Protection (Specify Type) 3M 8712 for large quantities.
Ventilation Yes O, Local Exhaust Yes O, Mechanical (General) Yes O, Special N/A, Other N/A

Protective Gloves Rubber/PVC
Eye Protection Goggles
Other Protective Clothing or Equipment Skin cover/overalls
Work/Hygienic Practices Refer to product data sheet.

IMPORTANT
Do not leave any blank spaces. If required information is unavailable, unknown, or does not apply, so indicate.

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