MATERIAL SAFETY DATA SHEET

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

CHS Inc.
P.O. Box 64089
Mail station 525
St. Paul, MN 55164-0089

Transportation Emergency (CHEMTREC): 1-800-424-9300
Technical Information: 1-651-355-8443
MSDS Information: 1-651-355-8438

PRODUCT NAME: BIOMAX Concrete Form Oil
COMMON NAME: Vegetable Oil
CHEMICAL NAME: Biodegradable Concrete Form Oil

MSDS: 0188-H8X0 – Rev. B (12/23/03)
CHEMICAL FORMULA: Mixture
CHEMICAL FAMILY: Vegetable Oil

Section 2 - COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>PERCENTAGES (by weight)</th>
<th>PEL (OSHA)</th>
<th>TLV (ACGIH)</th>
<th>CAS #</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vegetable Oil</td>
<td>Mixture</td>
<td>N/A</td>
<td>15 mg/m³ TWA (Oil Mist)</td>
<td>Mixture</td>
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</tbody>
</table>

(TWA) - Time Weighted Average is the employee’s average airborne exposure in any 8-hour work shift of a 40-hour work week which shall not be exceeded.
(STEL) - Short Term Exposure Limit is the employee’s 15-minute time weighted average exposure which shall not be exceeded at any time during a work day unless another time limit is specified.

Section 3 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
Non-hazardous material

POTENTIAL HEALTH EFFECTS
ROUTES OF ENTRY: (Eye Contact, Dermal, Inhalation.)

ACUTE EFFECTS OF OVER EXPOSURE:
- Eyes - Contact with eyes may cause irritation.
- Skin - Contact with skin may cause irritation.
- Inhalation - Under mist conditions: no short term inhalation limits.
- Ingestion - None, material is a food.

CHRONIC EFFECTS OF OVER EXPOSURE: No adverse effects anticipated.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

CARCINOGENICITY: NTP: No  IARC: No  OSHA: No
Section 4 - FIRST AID MEASURES

EMERGENCY AND FIRST AID PROCEDURES:

Eye Contact - If material comes in contact with the eyes, flush the eyes with water for 15 minutes. No significant reaction expected.

Skin Contact - If the material comes in contact with the skin, wash the contaminated skin with soap and water.

Inhalation - If person breathes in large amounts of material, move the exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Keep the person warm and at rest. Get medical attention as soon as possible.

Ingestion - Not applicable - product is a food.

Section 5 - FIRE - FIGHTING MEASURES

FLASH POINT: >540°F (>282°C) AUTO IGNITION TEMP: N/A

FLAMMABLE LIMITS IN AIR

<table>
<thead>
<tr>
<th>% BY VOLUME</th>
<th>LOWER</th>
<th>UPPER</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>N/A</td>
<td>N/A</td>
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</table>

EXTINGUISHING MEDIA: Use water spray to cool fire exposed surfaces and to protect personnel. Use foam, dry chemical or water spray (fog) to extinguish fire.

SPECIAL FIRE FIGHTING PROCEDURES: When fighting fires wear full turnout gear and self contained breathing apparatus. Water may cause splattering. Material floats on water.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Toxic fumes gases or vapors may evolve on burning.

HAZARD RATINGS:

NFPA 704:

Health- 0   Fire- 1   Reactivity- 0

HMIS:

Health-____ Fire-____ Reactivity-____

Section 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO TAKE IF MATERIAL IS RELEASED OR SPILLED: No specific hazards; material is non-hazardous; if in mist form and levels are above 15 mg/m3, an oil-mist respirator is advisable. Surfaces coated with the oil are slippery.

Section 7 - HANDLING AND STORAGE

HANDLING AND STORING: Store in closed container away from all ignition sources. Handling temperatures should not exceed 175°F (80°C). Do not store at temperatures exceeding 113°F (45°C). Soiled rags or absorbent material should not be kept under high temperature or in closed containers in the presence of oxygen.
Section 8 - EXPOSURE CONTROL - PERSONAL PROTECTION

ENGINEERING CONTROLS: Ventilate to control mists and vapors below exposure limits.

RESPIRATORY EQUIPMENT: Normally not required, if exposure limits are exceeded use a Niosh approved organic vapor respirator. Self contained breathing apparatus is recommended for entry into confined spaces or other poorly ventilated areas and for large spill clean-up sites.

EYE PROTECTION: Chemical goggles or faceshield recommended to minimize eye contact.

PROTECTIVE CLOTHING: Impervious (nitrile) gloves recommended when handling material to minimize exposure. Long sleeve shirts, chemically protective aprons and chemically protective boots are recommended for contact exposure or spill clean-up. Do not wear watches, rings or similar apparel that could entrap the material next to the skin.

OTHER (SAFETY SHOWERS, EYE WASH STATIONS, ETC.): Water should be available for flushing and washing when exposure exists. Launder soiled clothes. Discard shoes or other leather articles saturated with the material.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Amber liquid

BOILING POINT: N/D

VAPOUR PRESSURE: <1 mm Hg 68° F

SOLUBLE IN WATER: Insoluble

pH: N/D

ODOR: Mild odor

SPECIFIC GRAVITY (water=1): 0.9250

VAPOR DENSITY (air=1): N/D

EVAPORATION RATE (ether=1): <1

Section 10 - STABILITY AND REACTIVITY

STABILITY: _X_ (At room temperature and pressure. See handling and storage section)

UNSTABLE ___

INCOMPATIBILITY:

CONDITIONS TO AVOID: See handling and storage section.

MATERIALS TO AVOID: Acids, oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: Smoke may be released. Under combustion conditions, oxides of the following elements will be formed: nitrogen, carbon.

HAZARDOUS POLYMERIZATION: Will not occur.

Section 11 - TOXICOLOGY INFORMATION

Note: CHS has not conducted specific toxicity tests on this product.

Section 12 - ECOLOGICAL INFORMATION

Note: CHS has not conducted specific ecological tests on this product.
Section 13 - DISPOSAL CONSIDERATION

WASTE DISPOSAL PROCEDURES: Place contaminated materials in a disposable container and dispose of in accordance with Local, State and Federal environmental regulations.

Section 14 - TRANSPORTATION

DOT PROPER SHIPPING NAME: N/A  DO HAZARD CLASS: N/A
DOT IDENTIFICATION NUMBER: N/A  DOT EMER. RESPONSE GUIDE NO.: N/A

Section 15 - REGULATORY INFORMATION

This product (does/not) contain toxic chemicals subject to the reporting requirements of SARA Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Chemical Name</th>
<th>Percent by Weight</th>
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<tbody>
<tr>
<td>N/A</td>
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</table>

SARA SECTION 311-312 HAZARD CATEGORIES (40 CFR 370.2):

FIRE: No  SUDDEN RELEASE OF PRESSURE: No  REACTIVE: No  ACUTE: No  CHRONIC: No

Section 16 - OTHER INFORMATION

Prepared By: Hug Lam  DATE: December 23, 2003
Title: EHS Compliance Specialist  Supersedes August 19, 2003
Reason for Issue: company name change

THE INFORMATION CONTAINED IN THIS MSDS RELATES ONLY TO THE SPECIFIC MATERIAL IDENTIFIED. IT DOES NOT COVER USE OF THAT MATERIAL IN COMBINATION WITH ANY OTHER MATERIAL OR IN ANY PARTICULAR PROCESS. IN COMPLIANCE WITH 29 C.F.R. 1910.1200(g), CHS HAS PREPARED THIS MSDS IN SEGMENTS, WITH THE INTENT THAT THOSE SEGMENTS BE READ TOGETHER AS A WHOLE WITHOUT TEXTUAL OMISSIONS OR ALTERATIONS. CHS BELIEVES THE INFORMATION CONTAINED HEREIN TO BE ACCURATE, BUT MAKES NO REPRESENTATION, GUARANTEE, OR WARRANTY, EXPRESS OR IMPLIED, ABOUT THE ACCURACY, RELIABILITY, OR COMPLETENESS OF THE INFORMATION OR ABOUT THE FITNESS OF CONTENTS HEREIN FOR EITHER GENERAL OR PARTICULAR PURPOSES. PERSONS REVIEWING THIS MSDS SHOULD MAKE THEIR OWN DETERMINATION AS TO THE MATERIAL'S SUITABILITY AND COMPLETENESS FOR USE IN THEIR PARTICULAR APPLICATIONS.

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