Material Safety Data Sheet
May be used to comply with
OSHA's Hazard Communication Standard,
29 CFR 1910.1200. Standard must be
consulted for specific requirements.

IDENTITY
BLUE DEVELOPER FOR CC-10, 20, DC-1605, 1656, 1685

Section I
Manufacturer's Name
MITA INDUSTRIAL CO., LTD.
Address (Number, Street, City, State, and ZIP Code)
MITA COPYSTAR AMERICA, INC.
777 TERRACE AVE., PO BOX 813
HASBROUCK HEIGHTS, NJ 07604

Emergency Telephone Number
(201)-288-6900

Section II — Hazardous Ingredients/Identity Information
Hazardous Components (Specific Chemical Identity; Common Name(s))
IRON OXIDE (CAS NO. 1309-37-1) 10mg/m³ 5mg/m³ NONE 65%
ZINC OXIDE (CAS NO. 1314-13-2) 5mg/m³ 5mg/m³ NONE 15%
BLUE TONER FOR DC-111C

(NO HAZARDOUS INGREDIENTS)
COPPER OXIDE (CAS NO. 1317-38-0) 15%

Section III — Physical/Chemical Characteristics
Boiling Point N/A Specific Gravity (H₂O = 1) 1.90
Vapor Pressure (mm Hg.) N/A Melting Point N/A
Vapor Density (AIR = 1) N/A Evaporation Rate N/A
Saltibility in Water INSOLUBLE

Appearance and Odor
FINE BLUE POWDER, PRACTICALLY ODORLESS.

Section IV — Fire and Explosion Hazard Data
Flash Point (Method Used) HIGHER THAN 350° Flammable Limits LEL N/A UEL N/A

Extinguishing Media
IF PRODUCT BECOMES INVOLVED IN A FIRE, USE CARBON DIOXIDE EXTINGUISHER.

Special Fire Fighting Procedures
USE CARBON DIOXIDE EXTINGUISHER

Unusual Fire and Explosion Hazards
NONE UNDER NORMAL STORAGE AND USE CONDITIONS.
Section V — Reactivity Data

<table>
<thead>
<tr>
<th>Stability</th>
<th>Conditions to Avoid</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Unstable</td>
<td></td>
<td>NONE</td>
</tr>
<tr>
<td>Stable</td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

Incompatibility (Materials to Avoid) STRONG OXIDIZING AGENTS

Hazardous Decomposition or Byproducts NONE IN NORMAL HANDLING AND USE.

Hazardous Polymerization

<table>
<thead>
<tr>
<th>May Occur</th>
<th>Conditions to Avoid</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>NONE</td>
</tr>
<tr>
<td>Will Not Occur</td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

Section VI — Health Hazard Data

Route(s) of Entry: Inhalation? YES Skin? NO Ingestion? POSSIBLE BUT VERY UNUSUAL

Health Hazards (Acute and Chronic) NONE IN NORMAL HANDLING AND USE.


Signs and Symptoms of Exposure MINIMAL RESPIRATORY TRACT IRRITATION MAY OCCUR AS WITH EXPOSURE TO LARGE AMOUNTS OF ANY NON-TOXIC DUST.

Medical Conditions

Generally Aggravated by Exposure N.A.

Emergency and First Aid Procedures IF SKIN CONTACT OCCURS, WASH WITH SOAP AND WATER. IF EYE CONTACT OCCURS, FLUSH THOROUGHLY WITH WATER AND SEEK MEDICAL TREATMENT. IF INGESTION OCCURS, DILUTE STOMACH CONTENTS WITH SEVERAL GLASSES OF WATER AND SEEK MEDICAL TREATMENT.

Section VII — Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled

CLEAN UP WITH A VACUUM CLEANER

Waste Disposal Method

DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

Precautions to Be Taken in Handling and Storing

CLOSE CAP TIGHTLY AND STORE IN A COOL, DRY AND DARK PLACE.

Other Precautions

AVOID COMBUSTION.

Section VIII — Control Measures

Respiratory Protection (Specify Type) NONE REQUIRED UNDER NORMAL USE.

Ventilation

<table>
<thead>
<tr>
<th>Local Exhaust</th>
<th>Special</th>
<th>Mechanical (General)</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
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<td>NONE REQUIRED UNDER NORMAL USE.</td>
</tr>
</tbody>
</table>

Protective Gloves

<table>
<thead>
<tr>
<th>NONE REQUIRED UNDER NORMAL USE.</th>
<th>Eye Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
</tr>
</tbody>
</table>

Other Protective Clothing or Equipment

NONE REQUIRED UNDER NORMAL USE.

Work/Hygienic Practices

AVOID INHALATION, INGESTION, SKIN OR EYE CONTACT.