IDENTITY
BROWN DEVELOPER FOR CC-10, 20, DC-1605, 1656, 1685

Section I
Manufacturer's Name
MITA INDUSTRIAL CO., LTD
Address (Number, Street, City, State, and ZIP Code)
MITA COPYSTAR AMERICA, INC.
777 TERRACE AVE., PO BOX 813
HASBROUCK HEIGHTS, NJ 07604

Emergency Telephone Number
(201)–288–6900

Telephone Number for Information
(201)–288–6900

Date Prepared
MARCH 1, 1990

Signature of Preparer (optional)

Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s))
OSHA PEL
ACGIH TLV
Other Limits
Recommended
TO NEAREST
5% (optional)

IRON OXIDE
(CAS NO. 1309–37–1)
10mg/m²
5mg/m²
NONE
65%

ZINC OXIDE
(CAS NO. 1314–13–2)
5mg/m³
5mg/m³
NONE
15%

BROWN TOWER FOR DC-111C
5%

(NONE HAZARDOUS INGREDIENTS)

COPPER OXIDE
(CAS NO. 1317–38–0)
15%

Section III — Physical/Chemical Characteristics

Boiling Point
N/A

Specific Gravity (H₂O = 1)
1.90

Vapor Pressure (mm Hg.)
N/A

Melting Point
N/A

Vapor Density (AIR = 1)
N/A

Evaporation Rate
(Butyl Acetate = 1)
N/A

Solubility in Water
INSOLUBLE

Appearance and Odor
FINE BROWN POWDER, PRACTICALLY ODORLESS.

Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used)
HIGHER THAN 350°

Flammable Limits
LEL N/A
UEL N/A

Extinguishing Media
IF PRODUCT BECOMES INVOLVED IN A FIRE, USE CARBON DIOXIDE EXTINGUISHER.

Special Fire Fighting Procedures
USE CARBON DIOXIDE EXTINGUISHER

Unusual Fire and Explosion Hazards
NONE UNDER NORMAL STORAGE AND USE CONDITIONS.
Section V — Reactivity Data

<table>
<thead>
<tr>
<th>Stability</th>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unstable</td>
<td>NONE</td>
</tr>
<tr>
<td>Stable</td>
<td>X</td>
</tr>
</tbody>
</table>

Incompatibility (Materials to Avoid)
STRONG OXIDIZING AGENTS

Hazardous Decomposition or Byproducts
NONE IN NORMAL HANDLING AND USE.

Hazardous Polymerization
May Occur | Conditions to Avoid | NONE
Will Not Occur | X |  |

Section VI — Health Hazard Data

Route(s) of Entry:
- Inhalation?: YES
- Skin?: NO
- Ingestion?: POSSIBLE BUT VERY UNUSUAL

Health Hazards (Acute and Chronic)
NONE IN NORMAL HANDLING AND USE.

Carcinogenicity:
- NTP?: N.A.
- IARC Monographs?: N.A.
- OSHA Regulated?: N.A.

Signs and Symptoms of Exposure
MINIMAL RESPIRATORY TRACT IRRITATION MAY OCCUR AS WITH EXPOSURE TO LARGE AMOUNTS OF ANY NON-TOXIC DUST.

Medical Conditions Generally Aggravated by Exposure
N.A.

Emergency and First Aid Procedures
IF SKIN CONTACT OCCURS, WASH WITH SOAP AND WATER. IF EYE CONTACT OCCURS, FLUSH THOROUGHLY WITH WATER AND SEEK MEDICAL TREATMENT. IF INGESTION OCCURS, DILUTE STOMACH CONTENTS WITH SEVERAL GLASSES OF WATER AND SEEK MEDICAL TREATMENT.

Section VII — Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled

CLEAN UP WITH A VACUUM CLEANER

Waste Disposal Method
DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

Precautions to Be Taken in Handling and Storing
CLOSE CAP TIGHTLY AND STORE IN A COOL, DRY AND DARK PLACE.

Other Precautions
AVOID COMBUSTION.

Section VIII — Control Measures

Respiratory Protection (Specify Type)
NONE REQUIRED UNDER NORMAL USE.

Ventilation
- Local Exhaust: NONE REQUIRED UNDER NORMAL USE.
- Mechanical (General): NONE REQUIRED UNDER NORMAL USE.

Other Protective Clothing or Equipment
NONE REQUIRED UNDER NORMAL USE.

Work/Hygiene Practices
AVOID INHALATION, INGESTION, SKIN OR EYE CONTACT.