CITGO PETROLEUM CORPORATION  
P. O. Box 3758  
Tulsa, Oklahoma 74102  

MATERIAL SAFETY DATA SHEET

Trade Name: CITGO Multipurpose ATF
Commodity Code: 33-115
Synonyms: Lubricating Oil
CAS Reg. No.: Mixture.
Citgo Index No. (CIN): 0708
Technical Contact: (918) 495-5933
Medical Emergency: (318) 491-6215

MATERIAL HAZARD EVALUATION
"OSHA"

Health: Non-Hazardous. (OSHA)
Precautionary Statement: None.

I. GENERIC COMPOSITION/COMPONENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>%</th>
<th>Hazard Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined Petroleum Oil(s)</td>
<td>64741-88-4</td>
<td>87-95</td>
<td>Oral: LD50 (rat): &gt;15g/kg</td>
</tr>
<tr>
<td></td>
<td>64741-89-5</td>
<td></td>
<td>Eye: Practically Non-Irritating</td>
</tr>
<tr>
<td>Anti-oxidant, anti-wear dispersant</td>
<td>Mixture</td>
<td>3-12</td>
<td>Skin: Practically Non-Irritating</td>
</tr>
<tr>
<td>Dye</td>
<td>Mixture</td>
<td>&lt;1</td>
<td>Ihln: LC50/4H (rat): &gt;5,000mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye: Minor irritant</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Dermal: Minor irritant</td>
</tr>
</tbody>
</table>

ND = No Data  
NA = Not Applicable  
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II. PHYSICAL DATA

Physical Hazard Classification (Per 29 CFR Part 1910.1200)

<table>
<thead>
<tr>
<th>No</th>
<th>Combustible</th>
<th>No</th>
<th>Oxidizer</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>Compressed Gas</td>
<td>No</td>
<td>Pyrophoric</td>
</tr>
<tr>
<td>No</td>
<td>Explosive</td>
<td>No</td>
<td>Reactivity</td>
</tr>
<tr>
<td>No</td>
<td>Flammable</td>
<td>Yes</td>
<td>Stable</td>
</tr>
<tr>
<td>No</td>
<td>Organic Peroxide</td>
<td>No</td>
<td>Unstable</td>
</tr>
</tbody>
</table>

Boiling Point, 760 mmHg, °C(°F): -327 (-620)

Melting Point, °C(°F): NA

Vapor Pressure, mmHg (25°C): <2.7x10^-4

Solubility in H₂O, % By Wt.: Negligible

Evaporation Rate (Butyl Acetate=1): <1

pH of Undiluted Product: ND

Vapor Density (Air=1): >1

% Volatiles By Vol.: Negligible

Appearance and Odor: Red liquid, slight odor

III. FIRE AND EXPLOSION DATA

Flash Point, COC, °C(°F): 202(395) NFPA*

Flash Point, PM, °C(°F): 180(355) Health: 1

Fire Point, COC, °C(°F): 224(435) Flammability: 1

Reactivity: 0

Flammable Limits in Air, % Vol.: Lower: NA Upper: NA

Extinguishing Media: CO₂, dry chemical, foam or water fog.

Special Fire Fighting Procedure: None.

Unusual Fire or Explosion Hazard: Water may cause frothing.

*Citgo assignment based on our evaluation per NFPA guidelines. Hazard Rating least-0; slight-1; moderate-2; high-3; extreme-4.
IV. REACTIVITY DATA

Stability: Yes Stable No Unstable

Conditions Contributing to Instability: None.

Incompatibility: Strong oxidants.

Hazardous Decomposition Products (thermal, unless otherwise specified):
  CO, CO₂.

Conditions Contributing to Hazardous Polymerization: None.

V. SPILL OR LEAK PROCEDURES

Procedures if Material is spilled:
  Remove sources of heat or ignition, provide adequate ventilation, contain
  leak. Absorb small spills with suitable material such as rags, straw or
  sand. Report spills as required to appropriate authorities.

  Chemtrec Emergency Number: 800-424-9300

Waste Disposal:
  It is the responsibility of the user to determine if the material is a
  hazardous waste at the time of disposal.
  Check before disposing to be sure you are in compliance with all
  applicable laws and regulations.

  Chemtrec/RCRA Emergency Number: 800-424-9346

Protective measures during repair and maintenance of contaminated equipment:

  Refer to Section VII - Special Protection Information.
  Avoid prolonged contact with used oil, wash skin thoroughly with soap and
  water.

ND = No Data
Na = Not Applicable

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VI. HEALTH HAZARD DATA

Health Hazard Classification (Per 29 CFR Part 1910.1200)

| No | Carcinogen       | No | Corrosive    |
| No | Animal Carcinogen | No | Irritant     |
| No | Suspect Carcinogen| No | Sensitizer   |
| No | Mutagen          | No | Teratogen    |
| No | Highly Toxic     | No | Target Organ |
| No | Toxic            |    |             |

Product listed as carcinogen or potential carcinogen by:
NTP No, IARC No, OSHA No, Other No.

Toxicity Summary: Slightly toxic, 1 pt. to 1 qt. is approximate lethal oral dose for 150 lb. human adult.

Acute Exposure Symptoms:
Inhalation: Low risk of inhalation. In enclosed spaces or when hot, vapors may reach concentrations sufficient to cause drowsiness, dizziness, headache, nausea, or lung irritation. Mists above TLV may cause chemical pneumonitis.

Dermal Contact: Low irritant.
Eye Contact: May be mildly irritating.
Ingestion: Generally low toxicity. Very large amounts may cause generalized depression, headache, drowsiness, nausea, vomiting or diarrhea. Small doses may produce irritation and diarrhea.

Chronic Exposure: Prolonged and/or frequent contact may cause drying, cracking (dermatitis) or folliculitis.

Other Special Effects: None expected.

First Aid and Emergency Procedures for Acute Effect
Inhalation: Remove to fresh air. Respiratory support if necessary. Seek medical aid.
Dermal: Wash with soap and water. Do not wear heavily contaminated clothing before laundering.
Eyes: Flush with large volumes of water. See physician if any complications arise.
Ingestion: Do not induce vomiting. Seek medical aid.
Injection: Subcutaneous injection is a medical emergency. Seek medical aid immediately.

Notes to Physician: If viscosity is less than 100 SUS at 100°F careful gastric lavage with tight fitting or cuffed tube is to be preferred over emesis. If viscosity is greater than 100 SUS at 100°F, emesis may be induced for large quantities. Aspiration may cause chemical pneumonitis or lipid pneumonia. Subcutaneous injection requires prompt surgical debridement. If not familiar with technique, seek skilled advice. SUS viscosity at 100°F = 170.

ND = No Data
VII. SPECIAL PROTECTION INFORMATION

Ventilation Requirements: Ventilation is required when workplace exposures exceed TLV.

TLV: 5 mg/cu m as oil mist. (ACGIH 1985-86; OSHA 1972)

Specific Personal Protective Equipment:
Respiratory: Normally none required. If high vapor or mist concentrations expected - use respirator approved for organic vapors and mists.

Eyes: Safety goggles, or chemical splash goggles if splashing is anticipated.

Dermal: Oil impervious gloves if frequent or prolonged contact is expected.

Other Clothing or Equipment: Wear body-covering work clothes to avoid prolonged or repeated exposure. Launder soiled work clothes before reuse.

VIII. TRANSPORTATION AND SPECIAL PRECAUTIONS

Hazardous Material Placard/Label: None.

Storage: Store below 150°F. Do not apply high heat or flame to container. Keep separate from strong oxidizing agents.

DOT Information:
DOT/UN Shipping Name: Petroleum Lubricating Oil.
DOT Hazard Class: Non-Hazardous.
DOT/UN Hazard Identification Number: None assigned.
DOT Shipping Container Restrictions: None.
DOT Placard: None.

Caution: Empty containers may contain product residue which could include flammable or explosive vapors.

Consult appropriate Federal, State and Local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

All statements, information, and data provided in this material safety data sheet are believed to be accurate and reliable, but are presented without guarantee, warranty, or responsibility of any kind, expressed or implied, on our part. Users should make their own investigations to determine the suitability of the information or products for their particular purpose. Nothing contained herein is intended as permission, inducement or recommendation to violate any laws or to practice any invention covered by existing patents.

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