Material Safety Data Sheet
May be used to comply with
OSHA's Hazard Communication Standard,
29 CFR 1910.1200. Standard must be
consulted for specific requirements.

IDENTITY
CLEANING OIL, FIXING UNIT FOR ALL MODELS

Section I

Manufacturer's Name
MITA INDUSTRIAL CO., LTD.

Emergency Telephone Number
(201)-288-6900

Address (Number, Street, City, State, and ZIP Code)
MITA COPYSTAR AMERICA, INC.
777 TERRACE AVE., PO BOX 813
HASBROUCK HEIGHTS, NJ 07604

Date Prepared
MARCH 1, 1990

Signature of Preparer (optional)

Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specify Chemical Identity; Common Name(s))
OSHA PEL
ACGIH TLV
Other Limits Recommended TO NEAREST 5 % (optional)

(NONE HAZARDOUS INGREDIENTS)

SILOXANES AND SILICONES, DI-ME (CAS NO. 63148-62-9) 100%

Section III — Physical/Chemical Characteristics

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Specific Gravity (H₂O = 1)</td>
<td>0.970</td>
</tr>
<tr>
<td>Melting Point</td>
<td>LESS THAN 50°C</td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>LESS THAN 1</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>LESS THAN 0.1%</td>
</tr>
</tbody>
</table>

Appearance and Odor
CRYSTAL CLEAR AND VISCOUS LIQUID — ALMOST ODOR

Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used)
GREATER THAN 350°

Flammable Limits
LEL N/A  UEL N/A

Extinguishing Media
IF PRODUCT BECOMES INVOLVED IN A FIRE, FOAM OR CO₂.

Special Fire Fighting Procedures
SELF CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IN FIGHTING FIRES INVOLVING CHEMICALS.

Unusual Fire and Explosion Hazards
NONE UNDER NORMAL STORAGE AND USE CONDITIONS.
Section V — Reactivity Data

<table>
<thead>
<tr>
<th>Stability</th>
<th>Unstable</th>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>NONE</td>
</tr>
<tr>
<td>Stable</td>
<td>x</td>
<td></td>
</tr>
</tbody>
</table>

Incompatibility (Materials to Avoid) NONE

Hazardous Decomposition or Byproducts
NONE IN NORMAL HANDLING AND STORAGE.

Hazardous Polymerization

<table>
<thead>
<tr>
<th>May Occur</th>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>NONE</td>
</tr>
<tr>
<td>Will Not Occur</td>
<td>x</td>
</tr>
</tbody>
</table>

Section VI — Health Hazard Data

<table>
<thead>
<tr>
<th>Route(s) of Entry</th>
<th>Inhalation?</th>
<th>Skin?</th>
<th>Ingestion?</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>POSSIBLE BUT VERY UNUSUAL</td>
<td>NO</td>
<td>POSSIBLE BUT VERY UNUSUAL</td>
</tr>
</tbody>
</table>

Health Hazards (Acute and Chronic)
NONE IN NORMAL HANDLING AND USE.


Signs and Symptoms of Exposure MAY CAUSE TEMPORARY DISCOMFORT TO EYES.

Medical Conditions Generally Aggravated by Exposure N.A.

Emergency and First Aid Procedures IF SKIN CONTACT OCCURS, WASH WITH SOAP AND WATER. IF EYE CONTACT OCCURS, FLUSH THOROUGHLY WITH WATER AND SEEK MEDICAL TREATMENT. IF INGESTION OCCURS DILUTE STOMACH CONTENTS WITH SEVERAL GLASSES OF WATER AND SEEK MEDICAL TREATMENT.

Section VII — Precautions for Safe Handling and Use

Steps to Be Taken in Case Material Is Released or Spilled

USE ABSORBENT MATERIAL TO COLLECT AND CONTAIN FOR SALVAGE OR DISPOSAL.

Waste Disposal Method

DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

Precautions to Be Taken in Handling and Storing

STORE IN A COOL, DRY AND DARK PLACE.

Other Precautions
NONE

Section VIII — Control Measures

Respiratory Protection (Specify Type)

<table>
<thead>
<tr>
<th>Ventilation</th>
<th>Local Exhaust</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Mechanical (General)</td>
<td>Other</td>
</tr>
<tr>
<td></td>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
</tr>
<tr>
<td>Protection Gloves</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NONE REQUIRED UNDER NORMAL USE.</td>
<td>Eye Protection</td>
<td></td>
</tr>
</tbody>
</table>

Other Protective Clothing or Equipment
NONE REQUIRED UNDER NORMAL USE.

Work/Hygienic Practices

AVOID INHALATION, INGESTION, SKIN OR EYE CONTACT.