MATERIAL SAFETY DATA SHEET

3M ID NUMBER/U.P.C.: 61-5000-6957-2 00-48011-14706-2 61-5000-7978-7 00-48011-15548-7

ISSUED: APRIL 28, 1995
SUPERSEDES: APRIL 10, 1995
DOCUMENT: 11-3756-1

1. INGREDIENT

<table>
<thead>
<tr>
<th>INGREDIENT</th>
<th>C.A.S. NO.</th>
<th>PERCENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>60</td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>1310-73-2</td>
<td>5</td>
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<tr>
<td>SODIUM SILICATE PENTAHYDRATE</td>
<td>10213-79-3</td>
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</tbody>
</table>

NOTE: IN CASE OF EMERGENCY: THE NUMBER AT THE TOP OF THIS PAGE PROVIDES 24 HOUR RESPONSE FROM ANY PHONE FOR ALL EMERGENCIES WITH THIS PRODUCT.

2. PHYSICAL DATA

BOILING POINT: 212 F
VAPOR PRESSURE: N/D
VAPOR DENSITY: N/D
EVAPORATION RATE: N/D
SOLUBILITY IN WATER: complete
SP. GRAVITY: ca. 1.0 Water = 1
PERCENT VOLATILE: ca. 90 %
VOLATILE ORGANICS: ca. 0 %
VOC LESS H2O & EXEMPT SOLVENT: ca. 0 %
PH: 13-14
VISCOITY: < 100 CPS
MELTING POINT: N/A
APPEARANCE AND ODOR: Liquid, clear dark red color, mild odor

3. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: N/A
FLAMMABLE LIMITS - LEL: N/A
FLAMMABLE LIMITS - UEL: N/A
AUTOIGNITION TEMPERATURE: N/D
EXTINGUISHING MEDIA: Water, Carbon dioxide, Dry chemical
SPECIAL FIRE FIGHTING PROCEDURES:
Not applicable
UNUSUAL FIRE AND EXPLOSION HAZARDS:
Not applicable.
NFPA-HAZARD-CODES: HEALTH 3 FIRE 0 REACTIVITY 0
UNUSUAL REACTION HAZARD: none

4. REACTIVITY DATA

STABILITY: Stable
INCOMPATIBILITY - MATERIALS TO AVOID:
Not applicable.

Abbreviations: N/D - Not Determined  N/A - Not Applicable
4. REACTIVITY DATA  (continued)

HAZARDOUS POLYMERIZATION: Will Not Occur
HAZARDOUS DECOMPOSITION PRODUCTS:
   Not applicable.

5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:
   Refer to other sections of this MSDS for information regarding
   physical and health hazards, respiratory protection, ventilation, and
   personal protective equipment. In the U.S.A., call (612) 733-1110 or
   (612) 733-6100 for 24-hour spill assistance. Ventilate area.
   Contain spill. Evacuate unprotected personnel from hazard area.
   Dilute in a large excess of water. Carefully, and with stirring, add
   appropriate dilute acid such as sulfamic acid or vinegar. Confirm
   neutrality. Collect spilled material. Clean up residue with water.
   Place in a polyethylene-lined metal container. Do not seal for 48
   hours.

RECOMMENDED DISPOSAL:
   Incinerate in an industrial or commercial facility in the presence of
   a combustible material.

ENVIRONMENTAL DATA:
   Not determined.

REGULATORY INFORMATION:
   Since regulations vary, consult applicable regulations or authorities
   before disposal. U.S. EPA Hazardous Waste Number = D002 (Corrosive)
   TSCA: All chemicals used in the manufacture of this material are
   listed on the US TSCA inventory.

EPCRA HAZARD CLASS:
   FIRE HAZARD: No  PRESSURE: No  REACTIVITY: No  ACUTE: Yes  CHRONIC: Yes

6. SUGGESTED FIRST AID

EYE CONTACT:
   Immediately flush eyes with large amounts of water for at least 15
   minutes. Get immediate medical attention.

SKIN CONTACT:
   Immediately flush skin with large amounts of water. Remove
   contaminated clothing. If irritation persists, call a physician. Wash
   contaminated clothing before reuse.

INHALATION:
   If signs/symptoms occur, remove person to fresh air. If
   signs/symptoms continue, call a physician.

IF SWALLOWED:
   If swallowed, do NOT induce vomiting. Give victim two glasses of

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MSDS: COMPUBLEND(tm) II BASE S
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6. SUGGESTED FIRST AID

water. Call a physician immediately. Never give anything by mouth to an unconscious person.

Note to Physician: Probable mucosal damage may contraindicate the use of gastric lavage.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:
Avoid eye contact. Wear vented goggles. Wear full-face shield.

SKIN PROTECTION:
Avoid skin contact. Wear appropriate gloves when handling this material. A pair of gloves made from the following material(s) are recommended: butyl rubber.

VENTILATION PROTECTION:
Use in a well-ventilated area. Provide sufficient ventilation to maintain emissions below recommended exposure limits. Use with adequate dilution ventilation.

RESPIRATORY PROTECTION:
Not applicable.

PREVENTION OF ACCIDENTAL INGESTION:
Do not ingest.

RECOMMENDED STORAGE:
Keep container closed when not in use. Keep out of the reach of children.

FIRE AND EXPLOSION AVOIDANCE:
Not applicable.

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>VALUE</th>
<th>UNIT</th>
<th>TYPE AUTH</th>
<th>SKIN*</th>
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</thead>
<tbody>
<tr>
<td>WATER</td>
<td>NONE</td>
<td>NONE</td>
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</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
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<td>mg/m³</td>
<td>CEIL ACGIH</td>
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<td>SODIUM HYDROXIDE</td>
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<td>mg/m³</td>
<td>CEIL OSHA</td>
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<td>NONE</td>
<td>NONE</td>
<td>NONE NONE</td>
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* SKIN NOTATION: Listed substances indicated with "Y" under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:
- ACGIH: American Conference of Governmental Industrial Hygienists
- AIHA: American Industrial Hygiene Assoc. Workplace Environmental Exposure Level
- OSHA: Occupational Safety and Health Administration
- NONE: None Established

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8. HEALTH HAZARD DATA

EYE CONTACT:
Chemical Related Eye Burns (chemical corrosivity): signs/symptoms can include cloudy appearance of the cornea, chemical burns, pain, tearing, ulcers, impaired vision or loss of vision.

SKIN CONTACT:
Skin Burns (chemical corrosivity): signs/symptoms can include redness, swelling, itching, pain, blistering, ulceration, sloughing, and scar formation.

INHALATION:
Prolonged or repeated overexposure, above recommended guidelines, may cause:
Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing.
Lung Damage: signs/symptoms can include coughing, difficulty breathing, wheezing, tightness in chest, congestion, and coughing up of blood.
Pulmonary Edema: signs/symptoms can include coughing, congestion, difficulty breathing, which can result in respiratory failure and death.

IF SWALLOWED:
Ingestion is not a likely route of exposure to this product.
Ingestion may cause:
Damage to Gastrointestinal Tissues: signs/symptoms can include pain, vomiting, nausea, abdominal tenderness, burns of mouth, difficulty swallowing, blood in vomitus, blood in feces, and ulceration.
Esophageal Burns: signs/symptoms can include pain in throat, difficult swallowing and blood in sputum.
Burns of the Oral Tissues: signs/symptoms can include pain, burns of tongue and inside of mouth, redness and tissue loss.
Aspiration Pneumonitis: signs/symptoms can include coughing, difficult breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

OTHER HEALTH HAZARD INFORMATION:
HMIS: HEALTH=3 /FLAMMABILITY=0 /REACTIVITY=0 /PERSONAL PROTECTION=D

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**MATERIAL SAFETY DATA SHEET**

**3M**

**MSDS: COMPUBLEND(tm) II BASE S**
**APRIL 28, 1995**

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<th>APRIL 10, 1995 ISSUE</th>
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<tr>
<td>ENVIRON. DATA</td>
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The information on this Data Sheet represents our current data and best opinion as to the proper use in handling of this material under normal conditions. Any use of the material which is not in conformance with this Data Sheet or which involves using the material in combination with any other material or any other process is the responsibility of the user.