Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: COMPUBLEND(tm) II DEGREASER (Ready-to-Use)
MANUFACTURER: 3M
DIVISION: Commercial Care Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/24/2002
Supercedes Date: 10/04/2002
Document Group: 11-3765-2

Product Use:
Specific Use: Degreaser

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>&gt; 95</td>
</tr>
<tr>
<td>2-BUTOXYETHANOL</td>
<td>111-76-2</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>141-43-5</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>1310-73-2</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>ALCOHOLS, C12-14, ETHOXYLATED PROPOXYLATED</td>
<td>68439-51-0</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW
Odor, Color, Grade: Clear light red, lemon scent
General Physical Form: Liquid
Immediate health, physical, and environmental hazards:

3.2 POTENTIAL HEALTH EFFECTS
Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:
May be absorbed following inhalation and cause target organ effects.
Single exposure, above recommended guidelines, may cause:
Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:
Gastrointestinal Effects: Signs/symptoms may include stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES
The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get medical attention.

Skin Contact: Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Auto ignition temperature  Not Applicable
Flash Point  Not Applicable
Flammable Limits - LEL  Not Applicable
Flammable Limits - UEL  Not Applicable
OSHA Flammability Classification:  Not Applicable

5.2 EXTINGUISHING MEDIA
Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS
Special Fire Fighting Procedures: Nonflammable.

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Ventilate the area with fresh air. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Clean up residue with water. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE
7.1 HANDLING
Avoid eye contact with vapors, mists, or spray. Avoid breathing of vapors, mists or spray. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep out of the reach of children.

7.2 STORAGE
Store under normal warehouse conditions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray. The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection
Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Butyl Rubber, Neoprene, Nitrile Rubber.

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-BUTOXYETHANOL</td>
<td>ACGIH</td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
</tr>
<tr>
<td>2-BUTOXYETHANOL</td>
<td>OSHA</td>
<td>TWA,Vacated</td>
<td>25 ppm</td>
<td>Skin Notation*</td>
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<tr>
<td>2-BUTOXYETHANOL</td>
<td>OSHA</td>
<td>TWA</td>
<td>50 ppm</td>
<td>Skin Notation*; Table Z-1</td>
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<tr>
<td>ETHANOLAMINE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>3 ppm</td>
<td></td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>ACGIH</td>
<td>STEL</td>
<td>6 ppm</td>
<td></td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>OSHA</td>
<td>TWA</td>
<td>3 ppm</td>
<td></td>
</tr>
<tr>
<td>ETHANOLAMINE</td>
<td>OSHA</td>
<td>STEL</td>
<td>6 ppm</td>
<td></td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>ACGIH</td>
<td>CEIL</td>
<td>2 mg/m3</td>
<td></td>
</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>CMRG</td>
<td>TWA</td>
<td>2 mg/m3</td>
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</tr>
<tr>
<td>SODIUM HYDROXIDE</td>
<td>OSHA</td>
<td>CEIL</td>
<td>2 mg/m3</td>
<td></td>
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<tr>
<td>SODIUM HYDROXIDE</td>
<td>OSHA</td>
<td>TWA</td>
<td>2 mg/m3</td>
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</tr>
</tbody>
</table>

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Clear light red, lemon scent
General Physical Form: Liquid
Autoignition temperature: Not Applicable
Flash Point: Not Applicable
Flammable Limits - LEL: Not Applicable
Flammable Limits - UEL: Not Applicable
Boiling point: Approximately 212 ºF
Density: No Data Available
Vapor Density: No Data Available
Vapor Pressure: No Data Available
Specific Gravity: Approximately 1 [Ref Std: WATER=1]
pH: Approximately 11.7
Melting point: Not Applicable
Solubility in Water: Complete
Evaporation rate: No Data Available
Volatile Organic Compounds: < 2 % [Test Method: calculated per CARB title 2]
Percent volatile: > 99 %
VOC Less H2O & Exempt Solvents: 810 - 830 g/l [Test Method: calculated per CARB title 2]
Viscosity: <=100 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.
Materials and Conditions to Avoid: None known
Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not applicable.</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

CHEMICAL FATE INFORMATION

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Discharge spent solutions and small quantities (less than 5 gal.(19 L)) to a wastewater treatment system. Reduce discharge rate if foaming occurs.

EPA Hazardous Waste Number (RCRA): Not regulated
Since regulations vary, consult applicable regulations or authorities before disposal.

 SECTION 14: TRANSPORT INFORMATION

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

 SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
311/312 Hazard Categories:
Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - No

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

 SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
                      Health: 0  Flammability: 0  Reactivity: 0  Special Hazards: None
                      Acid/Base:  Alkaline
National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
                      Health: 2  Flammability: 0  Reactivity: 0  Protection: X - See PPE section.
Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

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