Material Safety Data Sheet

Infosafe No. 1LO0T

Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM

RE-ISSUED by LOCTITE

Classified as hazardous according to criteria of NOHSC

COMPANY DETAILS

Company Name
HENKEL AUSTRALIA PTY LTD (ABN 82 001 302 996)

Address
1 Clyde Street Silverwater
NSW 2128 Australia

Emergency Tel.
See CONTACT POINT

Tel/Fax
Tel: 1300 885 556 Fax: (02) 9525 5643

Other Information
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IDENTIFICATION

Product Code
40124-25

Product Name
LOCTITE 401 INSTANT ADHESIVE PRISM

Proper Shipping
Name
None Allocated

Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM
### Other Names

<table>
<thead>
<tr>
<th>Name</th>
<th>Mancode</th>
</tr>
</thead>
<tbody>
<tr>
<td>LOCTITE 401 INSTANT ADHESIVE PRISM</td>
<td>16704 (3gm)</td>
</tr>
<tr>
<td>LOCTITE 401 INSTANT ADHESIVE PRISM</td>
<td>40173, 33531</td>
</tr>
<tr>
<td>LOCTITE 401 INSTANT ADHESIVE PRISM</td>
<td>40188, 33532</td>
</tr>
<tr>
<td>LOCTITE AUTOMOTIVE SUPER GLUE</td>
<td>SG3</td>
</tr>
<tr>
<td>LOCTITE SUPER GLUE 3ML</td>
<td></td>
</tr>
</tbody>
</table>

### UN Number

None Allocated

### DG Class

None Allocated

### Packing Group

None Allocated

### Hazchem Code

None Allocated

### Poisons Schedule

Not Scheduled

### Product Use

ADHESIVE FOR BONDING WOOD, CERAMICS, METALS, SOME PLASTICS, SOME RUBBERS ETC.

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### Physical Data

#### Appearance

COLOURLESS CLEAR LIQUID, SHARP ACRID ODOUR, LOW VISCOSITY.

#### Melting Point

Not Applicable.

#### Boiling Point

> 100°C

#### Vapour Pressure

0.01 mm Hg @ 25°C

#### Specific Gravity

Approx. 1.05 - 1.10

#### Flash Point

> 85°C (COC)

#### Flamm. Limit LEL

N/A

#### Explosion Data

N/A

#### Solubility in Water

Immiscible (Polymerises on contact)

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Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM
Other Properties

Volatile Component
N/A

Autoignition Temp.
N/A

Vapour Density
Approx. 3

pH Value
N/A

Form
Liquid

Stability
Stable under normal conditions.

Haz.

Polymerization
Will not occur.

Molecular Weight
N/A

Other Information
Conditions to avoid: Polymerised by contact with water, alcohol, amines, alkalies.

Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Name</th>
<th>CAS</th>
<th>Proportion</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALKYL ALPHA</td>
<td></td>
<td></td>
<td>90–100 %</td>
</tr>
<tr>
<td>CYANOACRYLATE</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HIGH MOLECULAR WEIGHT POLYMERIC THICKENER</td>
<td></td>
<td></td>
<td>3–10 %</td>
</tr>
<tr>
<td>Phenol Derivative</td>
<td></td>
<td></td>
<td>0–0.5 %</td>
</tr>
</tbody>
</table>

HEALTH HAZARD INFORMATION

Health Effects

Acute – Swallowed
May cause irritation to mouth, throat and stomach. Cyanoacrylates are considered to have relatively low toxicity. It is almost impossible to swallow...

Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM
as it polymerises in the mouth.

Acute – Eye

Product is an eye irritant. Liquid product will bond eyelids. High concentrations of vapours, generally caused by a dry atmosphere with 50% humidity, will cause irritation. Causes tearing effect.

Acute – Skin

CAUTION: Skin contact may cause burns. Bonds skin in seconds. Product is a skin irritant. Due to polymerisation at the skin surface allergic reaction is considered unlikely. Cyanoacrylates give off heat on solidification. Contact between clothing and skin could lead to skin bonding with cyanoacrylate under unusually high heat production causing a skin burn. In rare cases a large drop will generate enough heat to cause a burn.

Acute – Inhaled

Product is irritating to the respiratory system. Vapours, generally caused by a dry atmosphere with 50% humidity, will irritate the mucous membranes and other regions of the respiratory tract.

Chronic

Exposure to vapours above the recommended limits may cause symptoms of non-allergic asthma.

First Aid

Swallowed

DO NOT INDUCE VOMITING! It is almost impossible to swallow cyanoacrylate as the adhesive solidifies and adheres to the mouth. Saliva will lift this adhesive within one or two days. ENSURE THAT AIR PASSAGES ARE KEPT CLEAR! Keep patient calm to avoid possibility of vomiting, as this may block air passage and cause suffocation.

Eye

Immediately irrigate with with plenty of water for at least 15 minutes. Seek medical attention.

Eye Bonded or Eyelids Bonded: Do not try to open bonded eye/eyelids. Release the eyelashes by swabbing with warm water or covering with a warm wet pad. The eye should then open of its own accord within 1 - 4 days.

Adhesive on the Eyeball: Cyanoacrylate will attach itself to the eye protein but will usually dissociate from it over periods covering several hours. This will cause periods of weeping over several hours until clearance is achieved. There is no chronic after effect. During the period of contamination, double vision may be experienced together with the lachrymatory effect, and it is important to understand the cause and realise that full recovery is rapid and normally within one or three days, even with gross contamination.

Skin

Cyanoacrylate adhesives bond skin in seconds under slight pressure. Bonded skin should be peeled apart with the aid of warm soapy water, but never PULLED directly apart. Peel or roll the surfaces apart with the aid of a blunt edge...
ie. a spoon handle or spatula. In cases of large areas of skin being bonded, pre-soaking in a warm soapy water will be helpful. In the rare case where the cyanoacrylate generated enough heat to cause a burn, treat the burn normally after removing the adhesive from the skin.

**Inhaled**

Remove victim to fresh air. Recovery should be rapid after removal from exposure. Seek medical advice if effects persist.

**First Aid Facilities**

Eyewash station and normal washroom facilities must be provided, and a safety shower is strongly recommended.

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**Advice to Doctor**

Surgery should never be necessary to separate accidentally bonded body parts. Cyanoacrylate is a very fast setting and strong adhesive. It bonds human tissue including skin in seconds. Experience has shown that accidental bonding with cyanoacrylates are handled best by passive non-surgical first aid.

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**Other Health Hazard Information**

**Medical Conditions**

**Generally**

**Aggravated by Exposure**

Respiratory disorders. Eye disorders.

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**PRECAUTIONS FOR USE**

**Exposure Limits**

No exposure standard has been established for this product by Worksafe Australia. An exposure limit has been set by Worksafe Australia (WSA) and ACGIH for ingredient(s) as listed below.

**Hydroquinone:** TWA 2 mg/m3 (WSA)

**Ethyl Cyanoacrylate:** TWA: 0.2ppm (ACGIH)

**Other Exposure Info.**

TWA is the time weighted average concentration of the work atmosphere over anormal 8-hour work day and a 40-hour work week.

**Eng. Controls**

Use with adequate ventilation. Must be sufficient to prevent breathing of vapour. Maintain concentration below recommended exposure limit. Local exhaust
ventilation system may be required. Use positive down draft exhaust ventilation.

Other Information
In very dry atmospheres (below 50% Relative Humidity) vapour given off during use may irritate the eyes and respiratory system. When Relative Humidity is adjusted to above 55% by the use of suitable humidifiers there should be no problem of irritancy. Such vapours have no acute or chronic effects with normal industrial exposure; however, there may be a slight risk of chronic effects in some individuals in the unlikely event of exposure for extended periods to very high concentrations. Ventilation and/or humidity control will eliminate any such possibility.

Personal Protection

Protective Equip.
Avoid skin and eye contact. Avoid inhaling the vapour, mist or dust. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and protective equipment before storing/re-using. Wearing of the following personal protective equipment is recommended.
Eye Protection: Eye Protection should be used where there is any risk of splashing, such as safety glasses/goggles.
Skin Protection: Polyethylene or Polypropylene gloves are recommended and also a Polyethylene or Polypropylene apron when using large volumes. DO NOT use PVC, rubber, nylon or fabric gloves/apron; unsuspected cuts or cracks in such material, or the use of fabric, could lead to skin bonding with cyanocrylate under unusually high heat production causing a skin burn.
Respiratory Protection: Not normally required, however, if exposure limits are exceeded, effects occur, or, product is being used in dusty or confined conditions, use of a mask or respirator may be required. For help in selecting suitable equipment, consult AS/NZS 1715.
Avoid contact with clothes fabric, rags or tissues. Contact with these materials may cause polymerisation which can cause smoke, thermal burns, and strong, irritating vapours.

Flammability

Fire Hazards
Will burn if involved in a fire but not considered to be a significant fire risk. Combustible. Keep away from heat, sparks or naked flames.

SAFE HANDLING INFORMATION

Storage and Transport

Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM
Storage and Transport

Transport in original containers. Store in original containers. Keep containers firmly closed when not in use. Storage may be at room temperature, however storage at or below 5°C will ensure maximum shelf life.
UN No: Unrestricted. Not defined as a dangerous good by the Australian Code for the Transport of Dangerous Goods by Road and Rail.

Other Storage Info.
Keep these adhesives OUT OF REACH OF CHILDREN due to their strong skin bonding action.
DO NOT MIX directly with LOCTITE CYANOACRYLATE ACTIVATORS or ACCELERATORS.

Proper Shipping Name
None Allocated

Spills and Disposal

Spills & Disposal
VENTILATE the area. Cloths should NOT be used to mop up spills. Cover with DRY wood, DRY sawdust or flour and collect for disposal, avoiding skin contact. Alternatively dyke the spillage with sand and treat cautiously with water to solidify. Liquid products should be poured into 10 times their volume of water to solidify. Once spilled product has been solidified, dispose of in trade waste bin. Cured product is biodegradable. Protective clothing, safety glasses, polyethylene/polypropylene gloves should be worn when dealing with LARGE spills. Ventilation may be necessary, especially in confined spaces.

Fire/Explosion Hazard

Fire/Explos. Hazard
No unusual fire or explosion hazards. Decomposes on heating emitting noxious fumes. On burning will emit noxious fumes. Extinguish fire with the following: Use CO2, dry chemical or foam. Halons.

Hazardous Reaction
Hazardous Reaction: Reactive with water to solidify and generate heat. Destabilised and solidified by basic material.

Hazchem Code
None Allocated

OTHER INFORMATION

Product Name: LOCTITE 401 INSTANT ADHESIVE PRISM
Toxicology
This product is considered to be of low toxicity: Acute dermal LD50 (rabbit) 2000mg/Kg. Acute Oral LD50 5000mg/Kg (rat).
Vapours have no acute or chronic effects with normal industrial exposure; however, there may be a slight risk of chronic effects in some individuals in the unlikely event of exposure for extended periods to very high concentrations. Ventilation and/or humidity control will eliminate any such possibility.
This product is almost impossible to swallow as it solidifies rapidly in the mouth and bonds to the mouth tissue. CYANOACRYLATES have been used in the human body as surgical adhesives, and are biodegradable. Odour threshold value is approx. 1ppm.

Environ.
Protection
Environmental Protection: Biodegradable.

Risk Statement
R36/37/38 Irritating to eyes, respiratory system and skin.

Safety Statement
S2 Keep out of reach of children.
S23 Do not breathe gas/fumes/vapour/spray
S24/25 Avoid contact with skin and eyes.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S28 After contact with skin, wash immediately with plenty of soap and water.
S37/39 Wear suitable gloves and eye/face protection.
S51 Use only in well ventilated areas.

Hazard Category
Irritant

CONTACT POINT

Contact
Technical Services Manager: Gerard Buys 1300 885 556 / 0411 669 002

...End Of MSDS...