MATERIAL SAFETY DATA SHEET

PRODUCT NAME: MC300 Biodegreaser

DESCRIPTION: Biodegradable Degreasing Solvent

INGREDIENTS AND EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>INGREDIENTS:</th>
<th>CAS NUMBER:</th>
<th>PEL:</th>
<th>TLV:</th>
<th>STEL:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Botanical Limonenes</td>
<td>08008-57-9</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Poly(oxyethylene/</td>
<td>09003-11-6</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
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<tr>
<td>oxypropylene) Glycol</td>
<td></td>
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<tr>
<td>Nonylphenol Ethoxylate</td>
<td>26027-38-3</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>

PEL = OSHA Permissible Exposure Limit, TLV = ACGIH Threshold Limit Value. These are 8 hour time-weighted averages unless indicated by “C” (Ceiling) or “STEL” (Short Term Exposure Limit). NE = None Established

PHYSICAL DATA

APPEARANCE AND ODOR: Orange/red liquid, citrus smell.
BOILING POINT: 325 F
VAPOR PRESSURE: Not Determined
EVAPORATION RATE: Not Determined
SPECIFIC GRAVITY: 0.90 +/- 0.05

VOC CONTENT: 660 g/l
MELTING POINT: Not Applicable
VAPOR DENSITY: Not Determined
SOLUBILITY IN WATER: Emulsifies
pH: Not Determined

FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: None at boiling
EXTINGUISHING MEDIA: None required
SPECIAL FIRE FIGHTING PROCEDURES: Thermal decomposition can yield CO and CO2.
UNUSUAL FIRE AND EXPLOSION HAZARDS: None known

FLAMMABLE LIMITS: Not Applicable

REACTIVITY DATA

INCOMPATIBILITY: May attack some plastics
HAZARDOUS POLYMERIZATION: Will not occur
CONDITIONS TO AVOID: None identified
HAZARDOUS DECOMPOSITION PRODUCTS: None identified

STABILITY: Stable.

HEALTH HAZARD DATA

KNOWN HAZARDS: Skin and eye irritation
CARCINOGENICITY: No ingredients are listed by IARC, NTP, or OSHA as carcinogens
PRIMARY ROUTES OF EXPOSURE: Dermal

SIGNS AND SYMPTOMS OF EXPOSURE: Skin and eye irritation.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Eye, skin, and respiratory conditions.
EMERGENCY AND FIRST AID PROCEDURES

EYES: Immediately flush with plenty of water. Call a physician.

SKIN: Wash with soap and water.

INGESTION: Give plenty of water to drink. Never give anything by mouth to an unconscious person. Do not induce vomiting unless directed to by a physician. Call a physician immediately.

OTHER: Referral to a physician is recommended if there is any question about the seriousness of the injury/exposure.

CONTROL MEASURES AND PERSONAL PROTECTIVE EQUIPMENT

VENTILATION: General (natural or mechanically induced fresh air movements that maintain vapor concentrations below recommended exposure limits).

EYE PROTECTION: Safety glasses are recommended in most industrial settings.

SKIN PROTECTION: None normally required.

RESPIRATORY PROTECTION: None normally required with adequate ventilation as noted above. Use a NIOSH-approved organic vapor cartridge respirator if vapor concentrations become excessive due to poor air movement.

PRECAUTIONS FOR SAFE HANDLING AND USE

HANDLING AND STORING PRECAUTIONS: Do not use or store near heat. Wash hands with soap and water before handling food. Use with adequate ventilation.

SPILL PROCEDURES: Cover with absorbent material and place in a salvage container for proper disposal. Flush area with water to remove residue and reduce slip hazard.

REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION: This MSDS has been prepared in compliance with the federal OSHA Hazard Communication Standard. This product is a hazardous chemical under that standard.

HMIS CODES: Health 1, Flammability 0, Reactivity 1, PPE A

DOT PROPER SHIPPING NAME: Not regulated

TSCA INVENTORY STATUS: Chemical components listed on TSCA inventory.

SARA TITLE III, SECTION 313: This product does not contain any toxic chemicals subject to reporting under Section 313 of SARA Title III (40 CFR PART 372).

WASTE DISPOSAL METHODS: Consult with regulatory agencies or corporate personnel for disposal methods that comply with local, state, and federal health and environmental regulations.

CONTACTS: TECHNICAL: Bill McCann
HEALTH/SAFETY: Steve Gerrard

The information and recommendations contained herein are based upon data believed to be correct; however, no guarantee or warranty of any kind expressed or implied is made with respect to the information provided.