DATE OF PREPARATION: Jan 5, 1988

SECTION I - PRODUCT IDENTIFICATION

Product Name: Permanent Yellow Litho Ink
Product Number: 9375012
Chemical Name: Oxidizing type offset ink
CAS Number: N/A (mixture)

HMIS DATA:
Health: 1
Flammability: 1
Reactivity: 0
Protection: B

SECTION II - HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Percent Weight</th>
<th>TLV</th>
<th>PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic Hydrocarbon Solvent</td>
<td>8 - 28%</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

SECTION III - PHYSICAL CHARACTERISTICS

Boiling Range: 510-600°F
Melting Point: N/A
Specific Gravity (H2O=1): >1
Viscosity: >100,000 cps
Appearance and Odor: paste/oily

Vapor Pressure: N/A
Vapor Density: Heavier than air
% Volatile Weight: 8 - 28%
Evaporation Rate: Slower than BuDAc

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

DOT Hazard Class: None
Flash Point: >200°F
Flammable Limits (Percent in Air): LEL N/A, UEL N/A
Extinguishing Media: Dry chemical, foam, or CO2
Special Fire Fighting Procedures: Self-contained respiratory equipment should be worn to avoid inhalation of concentrated vapors. Use water to keep containers cool.
SECTION V - HEALTH HAZARD DATA

Emergency and First Aid Procedures (Routes of Entry):

Eye Contact: Flush with water for at least 15 min.; get medical attention if necessary.

Inhalation: Remove individual to fresh air.

Skin: Wash with soap and water.

Ingestion: DO NOT INDUCE VOMITING. Get medical attention.

Medical Conditions Prone to Aggravation by Exposure: None known.

Effects of Overexposure: Skin contact: Prolonged contact may result in irritation, redness, dermatitis. Eye contact: may cause redness, irritation. Ingestion: may cause nausea, vomiting.

SECTION VI - REACTIVITY DATA

Stability: Product is stable.

Conditions to Avoid: Excessive temperature, direct heat.

Incompatibilities (Materials to Avoid): Strong oxidizing agents.

Hazardous Decomposition or By-products: None known.

Hazardous Polymerization: None known.

SECTION VII - SPILL OR LEAK PROCEDURE

Steps to take in case Material is Spilled or Released: Eliminate all sources of ignition. Soak up spill with absorbent material and remove to open air.

Waste Disposal Method: Atomize into incinerator or contact hazardous waste disposal facility.

SECTION VIII - INDUSTRIAL HYGIENE CONTROL MEASURES

Ventilation: Use only in areas with adequate ventilation.

Respiratory Protection: None required with normal use.

Protective Gloves: Rubber or vinyl.

Eye Protection: Face shield or goggles, if eye contact is probable.

Other Protective Clothing or Equipment:

Work/Hygiene Practices: Normal cleanup procedures.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in Handling and Storing: Store away from fire and flame, keep containers closed.

Other Precautions: Do not store in unmarked containers.

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