SECTION 01 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

TRADE NAME: TRANSPORT-PLUS 2800
DESCRIPTION: An aqueous solution of an acrylamide/sodium acrylate resin, sodium polyacrylate and sodium sulfate.

NFPA 704M/HMIS RATING 1/1 HEALTH 1/1 FLAMMABILITY 0/0 REACTIVITY 0 OTHER
0=Insignificant 1=Slight 2=Moderate 3=High 4=Extreme

SECTION 02 COMPOSITION AND INFORMATION ON INGREDIENTS

Our hazard evaluation of the ingredient(s) under OSHA's Hazard Communication Rule, 29 CFR 1910.1200 has found none of the ingredient(s) hazardous.

SECTION 03 HAZARD IDENTIFICATION

EMERGENCY OVERVIEW:
CAUTION: May cause irritation to skin and eyes. Avoid contact with skin, eyes and clothing. Avoid prolonged or repeated breathing of vapor. Do not take internally.

Empty containers may contain residual product. Do not reuse container unless properly reconditioned.

PRIMARY ROUTE(S) OF EXPOSURE: Eye, Skin

EYE CONTACT: May cause irritation with prolonged contact.
SKIN CONTACT: Can cause mild, short-lasting irritation.

SYMPTOMS OF EXPOSURE: A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS: A review of available data does not identify any worsening of existing conditions.

SECTION 04 FIRST AID INFORMATION

EYES: Flush with water for 15 minutes. Call a physician.
SKIN: Flush with water for 15 minutes.

NOTE TO PHYSICIAN: Based on the individual reactions of the patient, the physician's judgment should be used to control symptoms and clinical condition.

CAUTION: If unconscious, having trouble breathing or in convulsions, do not induce vomiting or give water.
SECTION 05 FIRE FIGHTING MEASURES

FLASH POINT: None (PMCC) ASTM D-93

EXTINGUISHING MEDIA: This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Use water to cool containers exposed to fire.

UNUSUAL FIRE AND EXPLOSION HAZARD: May evolve NOx under fire conditions.

SECTION 06 ACCIDENTAL RELEASE MEASURES

IN CASE OF TRANSPORTATION ACCIDENTS, CALL THE FOLLOWING 24-HOUR TELEPHONE NUMBER (800) I-M-ALERT or (800) 462-5378.

SPILL CONTROL AND RECOVERY:

Small liquid spills: Contain with absorbent material, such as clay, soil or any commercially available absorbent. Shovel reclaimed liquid and absorbent into recovery or salvage drums for disposal. Refer to CERCLA in Section 15.

Large liquid spills: Dike to prevent further movement and reclaim into recovery or salvage drums or tank truck for disposal. Refer to CERCLA in Section 15.

SECTION 07 HANDLING AND STORAGE

Storage: Keep container closed when not in use.

SECTION 08 EXPOSURE CONTROLS AND PERSONAL PROTECTION

RESPIRATORY PROTECTION: Respiratory protection is not normally needed since the volatility and toxicity are low. If significant vapors, mists or aerosols are generated, wear a NIOSH approved or equivalent respirator.

For large spills, entry into large tanks, vessels or enclosed small spaces with inadequate ventilation, a positive pressure, self-contained breathing apparatus is recommended.

VENTILATION: General ventilation is recommended.

PROTECTIVE EQUIPMENT: Use impermeable gloves and chemical splash goggles when attaching feeding equipment, doing maintenance or handling product. Examples of impermeable gloves available on the market are neoprene, nitrile, PVC, natural rubber, viton and butyl (compatibility studies have not been performed).
The availability of an eye wash fountain and safety shower is recommended.

If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

HUMAN EXPOSURE CHARACTERIZATION: Based on Nalco’s recommended product application and our recommended personal protective equipment, the potential human exposure is: MODERATE.

SECTION 09 PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLOR</td>
<td>Clear yellow to gold</td>
</tr>
<tr>
<td>FORM</td>
<td>Liquid</td>
</tr>
<tr>
<td>ODOR</td>
<td>Slight ammoniacal</td>
</tr>
<tr>
<td>DENSITY</td>
<td>9.9-10.2 lbs/gal.</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Completely</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY</td>
<td>1.19-1.23 @ 60 Degrees F</td>
</tr>
<tr>
<td>pH (NEAT)</td>
<td>9.0-10.0</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>58 cps @ 60 Degrees F</td>
</tr>
<tr>
<td>FREEZE POINT</td>
<td>23 Degrees F</td>
</tr>
<tr>
<td>BOILING POINT</td>
<td>200 Degrees F @ 760 mm Hg</td>
</tr>
<tr>
<td>FLASH POINT</td>
<td>None (PMCC)</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
<td>11.5 mm Hg @ 68 Degrees F</td>
</tr>
<tr>
<td>VOLATILE ORGANIC COMPOUND (VOC)</td>
<td>0 lbs/gal.</td>
</tr>
</tbody>
</table>

NOTE: These physical properties are typical values for this product.

SECTION 10 STABILITY AND REACTIVITY

INCOMPATIBILITY: Avoid contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorates, concentrated oxygen, permanganates) which can generate heat, fires, explosions and the release of toxic fumes.

THERMAL DECOMPOSITION PRODUCTS: In the event of combustion CO, CO2, NOx may be formed. Do not breathe smoke or fumes. Wear suitable protective equipment.

SECTION 11 TOXICOLOGICAL INFORMATION

TOXICITY STUDIES: No toxicity studies have been conducted on this product.

HUMAN HAZARD CHARACTERIZATION: Based on our hazard characterization, the potential human hazard is: LOW

SECTION 12 ECOLOGICAL INFORMATION

AQUATIC DATA:
Result below are based on the product:

48 hour static acute LC50 to Daphnia Magna = Greater than 1,000 ppm

48 hour no observed effect concentration based on no mortality or abnormal effects was 1,000 ppm.

TOXICITY RATING: Essentially non-toxic

Results below are based on a similar product:

96 hour static acute LC50 to Bluegill Sunfish = Greater than 1,000 ppm

96 hour static acute LC50 to Rainbow Trout = Greater than 1,000 ppm

TOXICITY RATING: Essentially non-toxic

If released into the environment, see CERCLA in Section 15.

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION: Based on our Hazard Characterization, the potential environmental hazard is: LOW. Based on Nalco's recommended product application and the product's characteristics, the potential environmental exposure is: MODERATE.

SECTION 13 DISPOSAL CONSIDERATIONS

DISPOSAL: If this product becomes a waste, it does not meet the criteria of a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous liquid waste, it should be solidified with stabilizing agents (such as sand, fly ash, or cement) so that no free liquid remains before disposal to an industrial waste landfill. A non-hazardous liquid waste can also be incinerated in accordance with local, state and federal regulations.

SECTION 14 TRANSPORTATION INFORMATION

PROPER SHIPPING NAME/HAZARD CLASS MAY VARY BY PACKAGING, PROPERTIES, AND MODE OF TRANSPORTATION. TYPICAL PROPER SHIPPING NAMES FOR THIS PRODUCT ARE:

ALL TRANSPORTATION MODES: PRODUCT IS NOT REGULATED DURING TRANSPORTATION
SECTION 15 REGULATORY INFORMATION

The following regulations apply to this product.

FEDERAL REGULATIONS:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, this product is not hazardous.

CERCLA/SUPERFUND, 40 CFR 117, 302:
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986
(TITLE III) - SECTIONS 302, 311, 312 AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain ingredients listed in Appendix A and B as an
Extremely Hazardous Substance.

SECTIONS 311 and 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found that this product is not hazardous under 29

Under SARA 311 and 312, the EPA has established threshold quantities for the
reporting of hazardous chemicals. The current thresholds are: 500 pounds or
the threshold planning quantity (TPQ), whichever is lower, for extremely
hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain ingredients on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The chemical ingredients in this product are on the 8(b) Inventory List
(40 CFR 710).

FOOD AND DRUG ADMINISTRATION (FDA):
Federal Food, Drug and Cosmetic Act:
When use situations necessitate compliance with FDA regulations, this
product is acceptable under 21 CFR 173.310 Boiler Water Additives.

U. S. DEPARTMENT OF AGRICULTURE (USDA):
USDA Inspection and Grading Programs - Food Safety and Inspection Service:
This product is authorized by USDA for use in federally inspected
meat and poultry plants. Authorized use is under category G6.

This product has been certified as KOSHER/PAREVE for year-round use EXCEPT
FOR THE PASSOVER SEASON by the CHICAGO RABBINICAL COUNCIL.

RESOURCE CONSERVATION AND RECOVERY ACT (RCRA), 40 CFR 261 SUBPART C & D:
Consult Section 13 for RCRA classification.

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15/ formerly
Sec. 307, 40 CFR 116/formerly Sec. 311:
None of the ingredients are specifically listed.

CLEAN AIR ACT, Sec. 111 (40 CFR 60), Sec. 112 (40 CFR 61, 1990 Amendments),
Sec. 611 (40 CFR 82, CLASS I and II Ozone depleting substances):
This product does not contain ingredients covered by the Clean Air Act.

STATE REGULATIONS:

CALIFORNIA PROPOSITION 65:
This product does not contain any chemicals which require warning under
California Proposition 65.

MICHIGAN CRITICAL MATERIALS:
This product does not contain ingredients listed on the Michigan Critical
Materials Register.

STATE RIGHT TO KNOW LAWS:
The following ingredient(s) are disclosed for compliance with State Right To
Know Laws:

- Acrylamide-sodium acrylate resin 25085-02-3
- Sodium polyacrylate 9003-04-7
- Sodium sulfate 7757-82-6
- Water 7732-18-5

INTERNATIONAL REGULATIONS:
This is not a WHMIS controlled product under The House of Commons of Canada
Bill C-70.

SECTION 16 OTHER INFORMATION

Nalco internal number P105086

SECTION 17 RISK CHARACTERIZATION

Due to our commitment to Product Stewardship, we have evaluated the human
and environmental hazards and exposures of this product. Based on our
recommended use of this product, we have characterized the product’s general
risk. This information should provide assistance for your own risk
management practices. We have evaluated our product's risk as follows:

* The human risk is: LOW.
* The environmental risk is: LOW.

Any use inconsistent with Nalco's recommendations may affect our risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

SECTION 18 REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (CD-ROM version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, Ohio (CD-ROM version), Micromedex, Inc., Englewood, CO.

Shepard's Catalog of Teratogenic Agents (CD-ROM version),
Micromedex, Inc., Englewood, CO.

Suspect Chemicals Sourcebook (a guide to industrial chemicals covered under major regulatory and advisory programs), Roytech Publications (a Division of Ariel Corporation), Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, Washington (CD-ROM version), Micromedex, Inc., Englewood, CO.

PREPARED BY: William S. Utley, Ph.D., DABT, Manager, Product Safety
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