Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Safety-Walk(TM) Primer
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center
St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/25/2008
Supercedes Date: Initial Issue
Document Group: 25-2254-8

Product Use:
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>30 - 40</td>
</tr>
<tr>
<td>LIGHT SOLVENT NAPTHA</td>
<td>64741-84-0</td>
<td>15 - 25</td>
</tr>
<tr>
<td>POLYCHLOROPRENE</td>
<td>9010-98-4</td>
<td>10 - 20</td>
</tr>
<tr>
<td>MAGNESIUM RESINATE</td>
<td>68037-42-3</td>
<td>10 - 20</td>
</tr>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>10 - 20</td>
</tr>
<tr>
<td>GLYCOL ESTERS OF ROSIN ACIDS</td>
<td>8050-31-5</td>
<td>1 - 5</td>
</tr>
<tr>
<td>ZINC OXIDE</td>
<td>1314-13-2</td>
<td>&lt; 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Tan, sweet petroleum odor.
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe skin irritation. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.
3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:
- Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
- Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
- Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.
- Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.
- Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.
- Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.
Eye Contact:  Flush eyes with large amounts of water.  If signs/symptoms persist, get medical attention.

Skin Contact:  Remove contaminated clothing and shoes.  Immediately flush skin with large amounts of water.  Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation:  Remove person to fresh air.  If signs/symptoms develop, get medical attention.

If Swallowed:  Do not induce vomiting unless instructed to do so by medical personnel.  Give victim two glasses of water.  Never give anything by mouth to an unconscious person.  Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable Limits - LEL</td>
<td>1.0 % volume</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>12.8 % volume</td>
</tr>
<tr>
<td>OSHA Flammability Classification</td>
<td>Class IB Flammable Liquid</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures:  Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.  Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards:  Closed containers exposed to heat from fire may build pressure and explode.  Extremely flammable liquid and vapor.  Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:  Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.  Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill.  Evacuate unprotected and untrained personnel from hazard area.  The spill should be cleaned up by qualified personnel.  Remove all ignition sources such as flames, smoking materials, and electrical spark sources.  Use only non-sparking tools.  Ventilate the area with fresh air.  For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.  Warning!  A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.  Contain spill.  For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.  Cover spill area with a fire-extinguishing foam.  An aqueous film forming foam (AFFF) is recommended.  Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material.  Mix in sufficient absorbent until it appears dry.  Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.  Collect as much of the spilled material as possible using non-sparking tools.  Clean up residue with an appropriate solvent selected by a qualified and authorized person.  Ventilate the area with fresh air.  Read and follow safety precautions on the solvent label and MSDS.  Collect the resulting residue containing solution.  Place in a metal container approved for transportation by appropriate authorities.  Seal the container.  Dispose of collected...
material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Contents may be under pressure, open carefully. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. For industrial or professional use only. Avoid contact with oxidizing agents.

7.2 STORAGE

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust ventilation on open containers. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Butyl Rubber, Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection
Avoid breathing of vapors.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
</table>
ACETONE ACGIH TWA 500 ppm Table A4
ACETONE ACGIH STEL 750 ppm Table A4
ACETONE OSHA TWA, Vacated 750 ppm
ACETONE OSHA TWA 1000 ppm Table Z-1
ACETONE OSHA STEL, Vacated 1000 ppm
TOLUENE ACGIH TWA 20 ppm Table A4
TOLUENE CMRG STEL 75 ppm Skin Notation*
TOLUENE OSHA TWA, Vacated 100 ppm
TOLUENE OSHA STEL, Vacated 150 ppm
TOLUENE OSHA TWA 200 ppm Table Z-2
TOLUENE OSHA CEIL 300 ppm Table Z-2
ZINC OXIDE ACGIH TWA, respirable 2 mg/m^3
ZINC OXIDE ACGIH STEL 10 mg/m^3
ZINC OXIDE OSHA TWA, as fume 5 mg/m^3 Table Z-1
ZINC OXIDE OSHA TWA, respirable 5 mg/m^3 Table Z-1
ZINC OXIDE OSHA STEL, Vacated, as fume 10 mg/m^3
ZINC OXIDE OSHA TWA, Vacated, as dust 10 mg/m^3
ZINC OXIDE OSHA TWA, as total dust 15 mg/m^3 Table Z-1

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Tan, sweet petroleum odor.
General Physical Form: Liquid
Autoignition temperature 465 °C
Flash Point -4 °F [Test Method: Closed Cup] [Details: Petroleum Distillate]
Flammable Limits - LEL 1.0 % volume
Flammable Limits - UEL 12.8 % volume
Boiling point >=56 °C [Details: Acetone]
Density 0.86 g/ml
Vapor Density 2.0 [Ref Std: AIR=1]

Vapor Pressure <=185 mmHg [@ 68 °F]
Specific Gravity 0.86 [Ref Std: WATER=1]
PH Not Applicable
Melting point Not Applicable

Solubility in Water Slight (less than 10%)
Evaporation rate >=2.5 [Ref Std: ETHER=1]
Hazardous Air Pollutants 1.35 lb HAPS/lb solids [Test Method: Calculated]
Volatile Organic Compounds 583 g/l [Test Method: calculated SCAQMD rule 443.1]
**Percent volatile** 65 - 75 % weight  
**VOC Less H2O & Exempt Solvents** 573 g/l [*Test Method: calculated SCAQMD rule 443.1*]  
**Viscosity** 900 - 1500 centipoise [@ 73.4 °F]

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:** Strong oxidizing agents; Heat; Sparks and/or flames

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aldehydes</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**
ID Number(s):
62-2141-6550-8, 70-0705-4945-9

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>30 - 40</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Classification</th>
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</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>108-88-3</td>
<td>*Developmental Toxin</td>
</tr>
</tbody>
</table>

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.
WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2  Flammability: 3  Reactivity: 0  Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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