



JUN 06 2002

# MATERIAL SAFETY DATA SHEET

PRODUCT

**460-S0635 SOLN PA-1, Form Liquid**

EMERGENCY TELEPHONE NUMBER

(800) 424-9300 (24 Hours) CHEMTREC

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME : 460-S0635 SOLN PA-1, Form Liquid  
APPLICATION : REAGENT  
COMPANY IDENTIFICATION : ONDEO Nalco Company  
ONDEO Nalco Center  
Naperville, Illinois  
60563-1198  
EMERGENCY TELEPHONE NUMBER : (800) 424-9300 (24 Hours) CHEMTREC  
NFPA 704M/HMIS RATING  
HEALTH : 1/2 FLAMMABILITY : 1/1 REACTIVITY : 0/0 OTHER :  
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous Substance(s)	CAS NO	% (w/w)
Monoethanolamine	141-43-5	1.0 - 5.0

## 3. HAZARDS IDENTIFICATION

### \*\*EMERGENCY OVERVIEW\*\*

#### WARNING

Irritating to eyes and skin.

Do not get in eyes, on skin, on clothing. Do not take internally. Keep container tightly closed. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water.

Wear suitable protective clothing, gloves and eye/face protection.

May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.

PRIMARY ROUTES OF EXPOSURE :

Eye, Skin, Inhalation

HUMAN HEALTH HAZARDS - ACUTE :

EYE CONTACT :

Can cause moderate irritation.



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### SKIN CONTACT :

Can cause mild irritation.

### INGESTION :

Not a likely route of exposure. No adverse effects expected.

### INHALATION :

Aerosols or product mist may irritate the upper respiratory tract.

### SYMPTOMS OF EXPOSURE :

#### Acute :

A review of available data does not identify any symptoms from exposure not previously mentioned.

#### Chronic :

A review of available data does not identify any symptoms from exposure not previously mentioned.

### AGGRAVATION OF EXISTING CONDITIONS :

A review of available data does not identify any worsening of existing conditions.

## 4. FIRST AID MEASURES

### EYE CONTACT :

Immediately flush eye with water for at least 15 minutes while holding eyelids open. If irritation persists, repeat flushing. Get immediate medical attention.

### SKIN CONTACT :

Immediately flush with plenty of water for at least 15 minutes. If symptoms persist, call a physician.

### INGESTION :

Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. Get medical attention.

### INHALATION :

Remove to fresh air, treat symptomatically. Get medical attention.

### NOTE TO PHYSICIAN :

Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

## 5. FIRE FIGHTING MEASURES

### FLASH POINT :

Minimum 200 °F / 93.3 °C ( PMCC )

### EXTINGUISHING MEDIA :

This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Keep containers cool by spraying with water. Use extinguishing media appropriate for surrounding fire.

### FIRE AND EXPLOSION HAZARD :

May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.



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**SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING :**

In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

**6. ACCIDENTAL RELEASE MEASURES**

**PERSONAL PRECAUTIONS :**

Restrict access to area as appropriate until clean-up operations are complete. Ensure clean-up is conducted by trained personnel only. Ventilate spill area if possible. Do not touch spilled material. Stop or reduce any leaks if it is safe to do so. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Notify appropriate government, occupational health and safety and environmental authorities.

**METHODS FOR CLEANING UP :**

**SMALL SPILLS:** Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

**ENVIRONMENTAL PRECAUTIONS :**

Do not contaminate surface water.

**7. HANDLING AND STORAGE**

**HANDLING :**

Avoid eye and skin contact. Do not take internally. Do not get in eyes, on skin, on clothing. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Ensure all containers are labelled. Keep the containers closed when not in use. Use with adequate ventilation.

**STORAGE CONDITIONS :**

Store the containers tightly closed. Store in suitable labelled containers.

**UNSUITABLE CONSTRUCTION MATERIAL :**

Product is corrosive to aluminum. Aluminum should not be used for feed, storage, or transportation systems.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**OCCUPATIONAL EXPOSURE LIMITS :**

Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below.

**ACGIH/TLV :**

Substance(s)

Monoethanolamine

TWA: 3 ppm , 7.5 mg/m3

STEL: 6 ppm , 15 mg/m3

**OSHA/PEL :**

Substance(s)

Monoethanolamine

TWA: 3 ppm , 8 mg/m3

STEL: 6 ppm , 15 mg/m3



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**ENGINEERING MEASURES :**

General ventilation is recommended.

**RESPIRATORY PROTECTION :**

Respiratory protection is not normally needed.

**HAND PROTECTION :**

Neoprene gloves, Nitrile gloves, Butyl gloves, PVC gloves

**SKIN PROTECTION :**

Wear standard protective clothing.

**EYE PROTECTION :**

Wear chemical splash goggles.

**HYGIENE RECOMMENDATIONS :**

If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Keep an eye wash fountain available. Keep a safety shower available.

**HUMAN EXPOSURE CHARACTERIZATION :**

Based on our recommended product application and personal protective equipment, the potential human exposure is: Low

**9. PHYSICAL AND CHEMICAL PROPERTIES**

PHYSICAL STATE            Liquid

APPEARANCE                Colorless

ODOR                        Slight, Amine

SPECIFIC GRAVITY            1.08  
DENSITY                      8.96 lb/gal  
SOLUBILITY IN WATER        Complete  
pH (100 %)                    10.8

**10. STABILITY AND REACTIVITY**

**STABILITY :**

Stable under normal conditions.

**HAZARDOUS POLYMERIZATION :**

Hazardous polymerization will not occur.



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**CONDITIONS TO AVOID :**

Freezing temperatures.

**MATERIALS TO AVOID :**

Certain amines in contact with nitrous acid, organic or inorganic nitrites or atmospheres with high nitrous oxide concentrations may produce N-nitrosamines, many of which are cancer-causing agents to laboratory animals. Acids

**HAZARDOUS DECOMPOSITION PRODUCTS :**

Under fire conditions: Oxides of carbon, Oxides of nitrogen

**11. TOXICOLOGICAL INFORMATION**

No toxicity studies have been conducted on this product.

**SENSITIZATION :**

This product is not expected to be a sensitizer.

**CARCINOGENICITY :**

None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

**HUMAN HAZARD CHARACTERIZATION :**

Based on our hazard characterization, the potential human hazard is: Low

**12. ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL EFFECTS :**

No toxicity studies have been conducted on this product.

**ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION**

Based on our hazard characterization, the potential environmental hazard is: Low

Based on our recommended product application and the product's characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

**13. DISPOSAL CONSIDERATIONS**

If this product becomes a waste, the presence of the following substances may cause the product to be classified as a hazardous waste by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: D002



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Hazardous wastes must be transported by a licensed hazardous waste transporter and disposed of or treated in a properly licensed hazardous waste treatment, storage, disposal or recycling facility. Consult local, state, and federal regulations for specific requirements.

**14. TRANSPORT INFORMATION**

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are:

**LAND TRANSPORT :**

Proper Shipping Name :	ETHANOLAMINE SOLUTION
Technical Name(s) :	
UN/ID No :	UN 2491
Hazard Class - Primary :	8
Packing Group :	III
Flash Point :	Minimum 93.3 °C / 200 °F

**AIR TRANSPORT (ICAO/IATA) :**

Proper Shipping Name :	ETHANOLAMINE SOLUTION
Technical Name(s) :	
UN/ID No :	UN 2491
Hazard Class - Primary :	8
Packing Group :	III
IATA Cargo Packing Instructions :	820
IATA Cargo Aircraft Limit :	60 L (Max net quantity per package)

**MARINE TRANSPORT (IMDG/IMO) :**

Proper Shipping Name :	ETHANOLAMINE SOLUTION
Technical Name(s) :	
UN/ID No :	UN 2491
Hazard Class - Primary :	8
Packing Group :	III

**15. REGULATORY INFORMATION**

**NATIONAL REGULATIONS, USA :**

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200 :

Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Monoethanolamine : Corrosive, Combustible



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CERCLA/SUPERFUND, 40 CFR 117, 302 :  
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313 :

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355) :  
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370) :  
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following EPA hazard categories:

- X Immediate (Acute) Health Hazard
- Delayed (Chronic) Health Hazard
- Fire Hazard
- Sudden Release of Pressure Hazard
- Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372) :  
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA) :  
The chemical substances in this product are on the TSCA 8(b) Inventory (40 CFR 710).

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR / formerly Sec. 311 :  
None of the substances are specifically listed in the regulation.

CLEAN AIR ACT, Sec. 111 (40 CFR 60, Volatile Organic Compounds), Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances) :  
This product contains the following substances listed in the regulation:

<u>Substance(s)</u>	<u>Citations</u>
Monoethanolamine :	Sec. 111

CALIFORNIA PROPOSITION 65 :  
This product does not contain substances which require warning under California Proposition 65.

MICHIGAN CRITICAL MATERIALS :  
None of the substances are specifically listed in the regulation.

STATE RIGHT TO KNOW LAWS :  
The following substances are disclosed for compliance with State Right to Know Laws:



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Water	7732-18-5
Monoethanolamine	141-43-5
Sodium Citrate	68-04-2

### NATIONAL REGULATIONS, CANADA :

#### WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS) :

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

#### WHMIS CLASSIFICATION :

E - Corrosive Material

#### CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) :

All substances in this product are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

## 16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

\* The human risk is: Low

\* The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

### REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, Co.

IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, Geneva: World Health Organization, International Agency for Research on Cancer.





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Integrated Risk Information System, U.S. Environmental Protection Agency, Washington, D.C. (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Annual Report on Carcinogens, National Toxicology Program, U.S. Department of Health and Human Services, Public Health Service.

Title 29 Code of Federal Regulations, Part 1910, Subpart Z, Toxic and Hazardous Substances, Occupational Safety and Health Administration (OSHA), (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda MD.

Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO

Prepared By : Product Safety Department  
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