MATERIAL SAFETY DATA SHEET

PRODUCT

460-S0792 SOLN Iron-3, Form Liquid

EMERGENCY TELEPHONE NUMBER(S)
(800) 424-9300 (24 Hours) CHEMTREC

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 460-S0792 SOLN Iron-3, Form Liquid
APPLICATION: REAGENT
COMPANY IDENTIFICATION: Ondeo Nalco Company
Ondeo Nalco Center
Naperville, Illinois
60563-1198

EMERGENCY TELEPHONE NUMBER(S): (800) 424-9300 (24 Hours) CHEMTREC

NFPA 704M/HMIS RATING
HEALTH: 2 / 2 FLAMMABILITY: 1 / 1 REACTIVITY: 0 / 0 OTHER:
0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

2. COMPOSITION/INFORMATION ON INGREDIENTS

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous Substance(s) | CAS NO     | % (w/w) |
------------------------|-----------|---------|
Potassium Citrate       | 7778-49-6 | 1.0 - 5.0 |
Thiourea                | 62-56-6   | 1.0 - 5.0 |

3. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW**

WARNING
Irritating to eyes and skin. Contains a suspected carcinogen.
Do not get in eyes, on skin, on clothing. Do not take internally. Keep container tightly closed. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water.
Wear suitable protective clothing, gloves and eye/face protection.
May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) and sulfur (SOx) under fire conditions.

PRIMARY ROUTES OF EXPOSURE:
Eye, Skin

HUMAN HEALTH HAZARDS - ACUTE:

EYE CONTACT:
Can cause moderate to severe irritation.
SKIN CONTACT:
May cause irritation with prolonged contact.

INGESTION:
Not a likely route of exposure. Harmful if swallowed.

INHALATION:
Not a likely route of exposure. Aerosols or product mist may irritate the upper respiratory tract.

SYMPTOMS OF EXPOSURE:
Acute:
A review of available data does not identify any symptoms from exposure not previously mentioned.
Chronic:
A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS:
A review of available data does not identify any worsening of existing conditions.

HUMAN HEALTH HAZARDS - CHRONIC:
Contains a suspected carcinogen.
No adverse effects expected other than those mentioned above.

4. FIRST AID MEASURES

EYE CONTACT:
Immediately flush eye with water for at least 15 minutes while holding eyelids open. If irritation persists, repeat flushing. Get immediate medical attention.

SKIN CONTACT:
Immediately flush with plenty of water for at least 15 minutes. If symptoms persist, call a physician.

INGESTION:
Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. Get medical attention.

INHALATION:
Remove to fresh air, treat symptomatically. Get medical attention.

NOTE TO PHYSICIAN:
Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

FLASH POINT:
None
EXTINGUISHING MEDIA:
This product would not be expected to burn unless all the water is boiled away. The remaining organics may be ignitable. Keep containers cool by spraying with water. Use extinguishing media appropriate for surrounding fire.

FIRE AND EXPLOSION HAZARD:
May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) and sulfur (SOx) under fire conditions.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING:
In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:
Restrict access to area as appropriate until clean-up operations are complete. Ensure clean-up is conducted by trained personnel only. Ventilate spill area if possible. Do not touch spilled material. Stop or reduce any leaks if it is safe to do so. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Notify appropriate government, occupational health and safety and environmental authorities.

METHODS FOR CLEANING UP:
SMALL SPILLS: Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

ENVIRONMENTAL PRECAUTIONS:
Do not contaminate surface water.

7. HANDLING AND STORAGE

HANDLING:
Avoid eye and skin contact. Do not take internally. Do not get in eyes, on skin, on clothing. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Ensure all containers are labelled. Keep the containers closed when not in use. Use with adequate ventilation.

STORAGE CONDITIONS:
Store the containers tightly closed. Store in suitable labelled containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:
This product does not contain any substance that has an established exposure limit.

ENGINEERING MEASURES:
General ventilation is recommended.

RESPIRATORY PROTECTION:
Respiratory protection is not normally needed.
HAND PROTECTION:
Neoprene gloves, Nitrile gloves, Butyl gloves, PVC gloves

SKIN PROTECTION:
Wear standard protective clothing.

EYE PROTECTION:
Wear chemical splash goggles.

HYGIENE RECOMMENDATIONS:
If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Keep an eye wash fountain available. Keep a safety shower available.

HUMAN EXPOSURE CHARACTERIZATION:
Based on our recommended product application and personal protective equipment, the potential human exposure is: Low

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE Liquid
APPEARANCE Colorless
ODOR None

SOLUBILITY IN WATER Complete
pH (100 %) 3

10. STABILITY AND REACTIVITY

STABILITY:
Stable under normal conditions.

HAZARDOUS POLYMERIZATION:
Hazardous polymerization will not occur.

CONDITIONS TO AVOID:
Freezing temperatures.

MATERIALS TO AVOID:
None known.

HAZARDOUS DECOMPOSITION PRODUCTS:
Under fire conditions: Oxides of carbon, Oxides of sulfur, Oxides of nitrogen
11. **TOXICOLOGICAL INFORMATION**

No toxicity studies have been conducted on this product.

**SENSITIZATION:**
This product is not expected to be a sensitizer.

**CARCINOGENICITY:**
The National Toxicology Program's (NTP) Annual Report On Carcinogens and The International Agency for Research on Cancer (IARC) Monographs have identified thiourea as a suspect cancer-causing agent based on sufficient evidence in experimental animals, but inadequate human evidence. Thiourea produced thyroid, liver and zymbal's gland tumours in several strains of rats after administration in drinking water of the diet.

**HUMAN HAZARD CHARACTERIZATION:**
Based on our hazard characterization, the potential human hazard is: High

12. **ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL EFFECTS:**

No toxicity studies have been conducted on this product.

**ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION**
Based on our hazard characterization, the potential environmental hazard is: Low
Based on our recommended product application and the product’s characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. **DISPOSAL CONSIDERATIONS**

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous wastes must be transported by a licensed hazardous waste transporter and disposed of or treated in a properly licensed hazardous waste treatment, storage, disposal or recycling facility. Consult local, state, and federal regulations for specific requirements.

14. **TRANSPORT INFORMATION**

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are:

**LAND TRANSPORT:**

Proper Shipping Name:

PRODUCT IS NOT REGULATED DURING

Ondeo Nalco Company Ondeo Nalco Center • Naperville, Illinois 60563-1198
(630)305-1000
5 / 9
15. REGULATORY INFORMATION

NATIONAL REGULATIONS, USA:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Potassium Citrate: Eye irritant
Thiourea: Cancer suspect agent (refer to Section 3), Toxic, Irritant

CERCLA/SUPERFUND, 40 CFR 117, 302:
This product contains the following Reportable Quantity (RQ) Substance. Also listed is the RQ for the product. If a reportable quantity of product is released, it requires notification to the NATIONAL RESPONSE CENTER, WASHINGTON, D.C. (1-800-424-8802).

<table>
<thead>
<tr>
<th>RQ Substance</th>
<th>RQ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thiourea</td>
<td>454 lbs</td>
</tr>
</tbody>
</table>

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found this product to be hazardous. The product should be reported under the following EPA hazard categories:

X Immediate (Acute) Health Hazard
X Delayed (Chronic) Health Hazard
- Fire Hazard
- Sudden Release of Pressure Hazard
- Reactive Hazard
Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product contains the following substance(s), (with CAS # and % range) which appear(s) on the List of Toxic Chemicals

<table>
<thead>
<tr>
<th>Hazardous Substance(s)</th>
<th>CAS NO</th>
<th>% (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thiourea</td>
<td>62-56-6</td>
<td>1.0 - 5.0</td>
</tr>
</tbody>
</table>

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR / formerly Sec. 311:
None of the substances are specifically listed in the regulation.

CLEAN AIR ACT, Sec. 111 (40 CFR 60, Volatile Organic Compounds), Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances):
None of the substances are specifically listed in the regulation.

CALIFORNIA PROPOSITION 65:
This product contains the following substances which require warning under California Proposition 65., Substances known to the State of California to cause cancer are present as an impurity or residue.

<table>
<thead>
<tr>
<th>Substance(s)</th>
<th>Concentration</th>
<th>EFFECTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thiourea</td>
<td>&lt;= 5 %</td>
<td>Causes Cancer</td>
</tr>
</tbody>
</table>

MICHIGAN CRITICAL MATERIALS:
This product contains the following substances listed in the regulation:

Thiourea

STATE RIGHT TO KNOW LAWS:
The following substances are disclosed for compliance with State Right to Know Laws:

Thiourea 62-56-6

NATIONAL REGULATIONS, CANADA:

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS):
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION:
D2A - Materials Causing Other Toxic Effects - Very Toxic Material, D2B - Materials Causing Other Toxic Effects - Toxic Material
16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

* The human risk is: Low
* The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH, (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.
Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Prepared By: Product Safety Department
Date issued: 11/28/2001
Replaces: 12/14/1998