



\* ~~912 Solvent and Cleaner~~

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## PRODUCT DATA SHEET

- SPECIALLY FORMULATED, WATERPROOF CONSTRUCTION MASTIC FOR ALL PURPOSE USE
- FAST, POWERFUL, LONG-LIFE, PERMANENT BOND THAT STICKS TIGHT & FAST
- USE TO ADHERE SMOOTHEDGE® STRIP, STAIR TREADS, METAL & VINYL MOULDINGS, ETC.
- GREAT FOR CERAMIC TILE FIXTURES & MANY GENERAL PURPOSE REPAIRS

Adhesive Rating: Commercial or Residential Use ©ROBERTS 9/98

<p><b>DESCRIPTION:</b></p> <p><b>ROBERTS 6039 MULTI-PURPOSE CONSTRUCTION ADHESIVE</b> is a specially formulated, <i>gunnable</i> construction mastic for a wide variety of adhesive applications.</p>	<p><b>TYPICAL PROPERTIES:</b></p> <p>Appearance: Light Tan in colour</p> <p>Base: Synthetic Rubber</p> <p>Non-Volatiles: 58% (approx.)</p>
<p><b>USES:</b></p> <p>Use 6039 to adhere Smoothedge® Strip, reducer strips, mouldings, trim and stair treads. 6039 is also an excellent adhesive for setting Ceramic tile fixtures and Ceramic tile repairs. This adhesive is particularly useful in more difficult situations such as Smoothedge® strip over very hard concrete, where driving nails is difficult; over poured in place underlayment and over uneven concrete. 6039 is suitable for all general-purpose use.</p>	<p>Consistency: Trowelable Mastic</p> <p>Shelf-Life: One year from date of manufacture, if stored at room temperature.</p> <p>Flash Point: 4°F (T.O.C.)</p> <p>Freeze/Thaw Stability: 6039 is not subject to freezing.</p> <p>However, optimum working characteristics are achieved at room temp.</p> <p>Packaging: 313ml(11 oz.), 852ml(30 oz.)</p>
<p><b>CONDITIONS AND LIMITATIONS:</b></p> <ol style="list-style-type: none"> <li>1. Avoid extreme storage conditions. Store the adhesive within the temperature range of 4°C (40°F) and 20°C (70°F).</li> <li>2. Solvents used are flammable. Seal ends of open cartridge with masking tape when not in use.</li> <li>3. Keep away from heat, sparks or open flame.</li> <li>4. Use under well ventilated conditions.</li> </ol>	<p><b>APPLICATION:</b></p> <p><b>For Smoothedge®Strip, Reducers &amp; Mouldings:</b></p> <ol style="list-style-type: none"> <li>1. Extrude one 1/8" adhesive bead down the centre of the back strip, running full length. One bead is also sufficient for reducer mouldings up to 1-1/2" wide. If wider, use two or more adhesive beads. If wider reducer or moulding has recessed back, use a larger bead to achieve adhesive contact.</li> <li>2. Within 20 to 30 minutes, set Smoothedge® Strip, reducer or position and press down. Pull strip back up and leave open for 5 minutes for the adhesive to develop tack.</li> <li>3. Reposition and apply pressure. With tack strip, let the adhesive cure</li> </ol>
<p><b>TOOLS AND MATERIALS RECOMMENDED:</b></p> <ol style="list-style-type: none"> <li>1. Cartridge Applicator Gun (11 oz. or 30 oz.) &amp; trowel (stair treads only).</li> </ol>	<p>least 4 to 6 hours before stretching carpet.</p> <p><b>For Stair Treads:</b></p>

<ul style="list-style-type: none"> <li>• Razor knife for cutting cartridge nozzle.</li> <li>• 912 Solvent Cleaner or mineral spirits (for clean up).</li> </ul>	<ol style="list-style-type: none"> <li>1. Install this adhesive over wood and concrete. Extrude adhesive cartridge then spread with a 1/16" x 1/16" x 1/16" notched trowel for coverage. Install stair treads immediately and let cure 24 hours.</li> </ol> <p><b>For Other Uses:</b></p> <p>Be sure to use a large enough adhesive bead for application. Bond is achieved by the procedures recommended above for Smoothedge@Strip.</p>
<p><b>PREPARATION:</b></p> <ol style="list-style-type: none"> <li>1. Surface to be bonded must be clean, dry and structurally sound. Clean floor or bonded surfaces to remove loose dust and dirt.</li> <li>2. Trim cartridge spout to produce desired adhesive bead (see application section).</li> <li>3. Place in cartridge gun and puncture inner seal.</li> <li>4. See application methods.</li> </ol>	<p><b>CLEAN UP:</b></p> <p>Remove adhesive smears with Roberts 912 Solvent Cleaner or mineral spirits. Do not pour solvent directly on surface.</p>
<p><b>COVERAGE:</b></p> <p>An 11 oz. (313ml.) tube will produce approximately 55 linear feet of 1/8" bead. A 30 oz. (852ml.) tube will produce approximately 150 linear feet.</p>	<p><b>VENTILATION:</b></p> <p>Implement effective ventilation by opening windows and doors for an hour of fresh air. Also, consider using window fans and/or air movers to bring in and exhaust emissions to the outdoors.</p>
<p><b>FIRST AID:</b></p> <p><i>Skin Contact:</i> Avoid skin contact wear gloves. If in contact with skin occurs</p> <p>remove with mineral spirits followed with soap and water.</p> <p><i>Eye Contact:</i> Avoid contact with eyes. If contact occurs flush with water</p> <p>for 20 minutes holding eyelids open. Call a physician immediately.</p> <p><i>Inhalation:</i> Do not inhale vapours for long periods of time. See above information on how to provide good ventilation. If dizzy or short of breath, STOP IMMEDIATELY, close container, and move to fresh air. If necessary trained personnel should administer artificial respiration.</p> <p><i>Ingestion:</i> If swallowed, do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Call a physician immediately.</p> <p><b>KEEP OUT OF REACH OF CHILDREN</b></p>	<p><b>CAUTION! WARNING! FLAMMABLE!</b></p> <p><b>KEEP AWAY FROM HEAT, SPARK &amp; OPEN FLAME.</b></p> <p>This product contains a flammable solvent that may ignite explosively if concentrated in a confined area. Vapours are heavier than air and can travel level and travel through vents or open doorways. Before using this product, be sure work area is well ventilated by keeping all doors and windows open. Doors to basement should remain closed. Do not smoke. Keep all other areas clear. Extinguish all flames and pilot lights. Turn off main gas valve. Turn off heaters, electric motors and other sources of ignition. Cover air vents with paper or plastic and seal with masking tape to prevent vapour passage into rooms. Do not use in areas where static or electric spark may be generated. Keep container closed when not in use.</p>
<p><b>WARRANTY:</b> Manufacture : Roberts Consolidated</p> <p>The liability of Roberts is limited to the replacement of its products containing manufacturing defects. The foregoing warranty constitutes the sole liability of Roberts to this product, and is in lieu of and excludes all other conditions, warranties, guarantees, obligations, rights or representations (including any warranties of merchantability or fitness for a particular purpose), whether expressed or implied and whether arising by operation of law or otherwise. Roberts shall not be liable for any damages whatsoever for negligence or fundamental breach or for personal injury or property damage, direct, or indirect, consequential or special, resulting from or alleged to form the use of or the inability to use the product. No representative of Roberts or any other person or entity has any authority whatsoever to assume any other warranty on behalf of Roberts. This warranty may not be modified or amended.</p>	

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