IF IT'S BORDEN-IT'S GOT TO BE GOOD

adhesive Catalyst

Emergency Telephone

(614) 431-6600

MATERIAL SAFETY DATA SHEET Borden, Inc.

Packaging and Industrial Products Division 180 EAST BROAD STREET, COLUMBUS, OHIO 43215

WAN 60 1997

THE OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200 REQUIRES THAT THE INFORMATION CONTAINED ON THESE SHEETS BE MADE AVAILABLE TO YOUR WORKERS. INSTRUCT YOUR WORKERS TO HANDLE THIS PRODUCT PROPERLY.

FOR INDUSTRIAL USE ONLY

SAUDER MFG CO INC

NON-EMERGENCY TELEPHONE (503) 746-8461

ATTN: 200 HORTON STREET STRYKER, OH 43557

DESCRIPTION: CASCOSET FM-504 PRODUCT TYPE: DRY CATALYST

PAGE 1. CUR ISS 22-NOV-91

APPLICATION: PANEL MINT OF RESIN CURE

SIGNAL WORD CAUTION!

> This material is a "health hazard" and/or a "physical hazard" as determined when reviewed according to requirements of the Occupational Safety and Health Administration 29 CFR Part 1910.1200 Hazard Communication* Standard.

CHEMICAL HAZARD RATING

HEALTH=2(moderate) FIRE=1(slight)

REACTIVITY=0(least)

CHRONICHX

29CFR1910,1200 HAZARDOUS INGREDIENTS/REPORTED HEALTH EFFECTS CAS/REGISTRY NO. MATERIAL DESCRIPTION

The ingredients listed below have been associated with one or more of the listed immediate and/or. delayed(*) health hazards. Risk of damage and effects depends upon duration and level of exposure, BEFORE USING OR HANDLING, READ AND UNDERSTAND THE MSDS.

12125-02-9 *AMMONIUM CHLORIDE NOTE REVISED OSHA PEL

10-30

May cause allergic skin reaction. -- See Footnote C. ACGIH TLV: FUME 10 MG/M3 TWA; 20 MG/M3 STEL OSHA PEL: FUME 10 MG/M3 TWA; 20 MG/M3 STEL

Footnote C: As of the date of issuance of this document, this material has not been listed by MTP, IARC or OSHA as a carcinosen.

Order #144633 Ship to #62882024 Product 36-.504.-41

READ NEXT PAGE



Emergency Telephone (614) 431-6600

Borden, Inc.

Packaging and Industrial Products Division 180 EAST BROAD STREET, COLUMBUS, OHIO 43215

DESCRIPTION: CASCOSET FM-504

PAGE CUR ISS 22-NOV-91

PRODUCT TYPE: DRY CATALYST

APPLICATION: PANEL MINT UF RESIN CURE

PHYSICAL DATA

STG. LIFE @ 70F

APPEARANCE

COLOR

ODOR

FLASH POINT

AUTOIGNITION TEMPERATURE

LOWER EXPLOSION LIMIT

UPPER EXPLUSION LIMIT

12 MOS SEALED CONTAINER @ 70F

DRY POWDER

TAN/BROWN

SLIGHT AMMONIA

NOT APPLICABLE

NOT APPLICABLE

NOT APPLICABLE

NOT APPLICABLE

IMMEDIATE HEALTH HAZARD DATA

SKIN ABSORPTION: No hazards known to Borden.

INGESTION: Not expected to be harmful under normal

conditions of use.

INHALATION: May be harmful if inhaled. Dust or vapor

may cause irritation of nose, throat and lungs.

SKIN: May cause irritation on prolonged or repeated

contact.

EYES: Causes irritation.

HANDLING PRECAUTIONS

INHALATION: Avoid breathing dust or vapor.

Use with adequate ventilation.

SKIN: Avoid prolonged or repeated contact with

skin.

EYES: Avoid contact with eyes.

Handle in accordance with sood industrial hysiene and safety practices. Those practices include avoiding

unnecessary exposure and removal of the material from

eyes, skin and clothins.

Wash thoroughly after handling.

EMERGENCY AND FIRST AID PROCEDURES

INGESTION: If accidently swallowed, dilute by

drinking large quantities of water. Immediately contact poison control center or hospital emersones room for

any other additional treatment directions.

INHALATION: If inhaled, remove to fresh air.

breathing, sive artificial respiration, preferably

mouth-to-mouth. Call a physician.

SKIN CONTACT: In case of irritation, flush with

water.

EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes. Evelids should be held apart during irrigation to insure water contact with

entire surface of eyes and lids. Call a physician.

READ NEXT PAGE



Emergency Telephone (614) 431-6600

Borden, Inc.

Packaging and Industrial Products Division 180 EAST BROAD STREET, COLUMBUS, OHIO 43215

DESCRIPTION: CASCOSET FM-504

PAGE 3 CUR ISS 22-NOV-91

PRODUCT TYPE: ORY CATALYST

APPLICATION: PANEL MINT UF RESIN CURE

FIRE AND EXPLOSION HAZARD DATA

Will burn.

Refer to NFPA Pamphlet No. 654, "Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical, and Plastic Industries," if this material is to be reduced to or collected as a powder. In case of fire, use water spray, dry chemical, "alcohol" foam or CO2, Use water to keep fire-exposed containers cool.

REACTIVITY DATA

Normally stable as defined in NFPA 704-12(4-3.1). In common with most ordanic materials, this product should be treated as a combustible dust in the finely divided and suspended state.

Hazardous polymerization:

Will not occur.

Incompatibilities:

CONTROL MEASURES

If airborne contaminants are senerated when the material is heated or handled, sufficient ventilation in volume and air flow patterns should be provided to keep air contaminant concentration levels below acceptable criteria.

ENGINEERING CONTROLS: The followins exposure control techniques may be used to effectively minimize employee exposure: local exhaust ventilation, enclosed system design, process isolation and remote control in combination with appropriate use of personal protective equipment and prudent work practices. These techniques may not necessarily address all issues pertaining to your operations. Wey therefore, recommend that you consult with experts of your choice to determine whether or not your programs are adequate.

PERSONAL PROTECTION INFORMATION

Where air contaminants can exceed acceptable criteria, use NIOSH/MSHA approved respirators protection equipment. Respirators should be selected based on the form and concentration of contaminants in air in accordance with OSHA 29 CFR 1910.134 or other applicable standards or suidelines. Use sossles if contact is likely. Wear impervious sloves as required to prevent skin contact.

READ NEXT PAGE



Emergency Telephone (614) 431-6600

Borden, Inc.

Packaging and Industrial Products Division 180 EAST BROAD STREET, COLUMBUS, OHIO 43215

DESCRIPTION: CASCOSET FM-504

PRODUCT TYPE; DRY CATALYST

CUR ISS 22-NOV-91

PAGE

APPLICATION: PANEL MINT UF RESIN CURE

SPILL OR LEAK PROCEDURES

Sweep (scoop) up and remove to a chemical disposal

Prevent entry into natural bodies of water.

WASTE DISPOSAL

Dispose of according to local, state/provincial, and

federal requirements.

STORAGE PRECAUTIONS

Store in a cool, dry place.

If exposure to moisture causes lumping, break lumps

into powder before using.

Storage life at 70 F is one year, less at higher

temperatures.

DOT CLASSIFICATION

Not Regulated.

PREVIOUS ISSUE:21-NOV-91 CURRENT ISSUE:22-NOV-91

040 36-+504+-+ PRINT DATE: 16-Jan-92 09:00 AM

Order \$144633 Ship to #62882024 Product 36-.504.-41 THIS IS THE LAST PAGE

AUTHOR OFF DEVIENCE GIVE



Emergency Telephone (614) 431-6600

Borden, Inc. Packaging and Industrial Products Division

180 EAST BROAD STREET, COLUMBUS, OHIO 43215

SARA TITLE III SECTION 313 AND 40 CFR Part 372 TOXIC CHEMICAL NOTIFICATION SHEET

CASCOSET FM-504

This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986, and Subpart C-Supplier Notification Requirement of 40 CFR Part 372.

CAS Registry Number

Chemical Name

Pct. Bs Weisht

None required per SARA TITLE III SECTION 313

This Toxic Chemical Notification Sheet must not be detached from the Material Safety Data Sheet (MSDS). Any copying and redistribution of the MSDS shall include copying and redistribution of this notification sheet attached to copies of the MSDS subsequently redistributed.

36-.504.-. 040

PRINT DATE: 16-Jan-92 09:00 AM

DISCLAIMER

SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY BORDEN, except that the product shall conform to contracted specifications, and that the product does not infringe any valid United States patent. The information provided herein was believed by Borden to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of product and to determine the suitability of the product for its intended use. Buyer's exclusive remedy shall be for damages and no claim of any kind, whether as to product delivered or for non-delivery of product, and whether based on contract, breach of warranty, negligence or otherwise shall be greater in amount than the purchase price of the quantity of product in respect of which damages are claimed. In no event shall Seller be liable for incidental or consequential damages, whether Buyer's claim is based on contract, breach of warranty, negligence or otherwise.