1. INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Number</th>
<th>Percent</th>
<th>Exposure Limit</th>
<th>Source Of Exposure Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carboxylic acid polymer salt</td>
<td>N/A</td>
<td>40-45</td>
<td>N/A</td>
<td>5</td>
</tr>
<tr>
<td>Chelating agent</td>
<td>N/A</td>
<td>15-20</td>
<td>N/A</td>
<td>5</td>
</tr>
<tr>
<td>Water</td>
<td>N/A</td>
<td>40-50</td>
<td>N/A</td>
<td>5</td>
</tr>
</tbody>
</table>

Source Of Exposure Limit: 1 - ACGIH Threshold Limit Value; 2 - Federal OSHA Permissible Exposure Limit; 3 - 3M Exposure Guidelines; 4 - Recommended Guide By Chemical Manufacturer; 5 - None Established.

Abbreviations: N/A - Not Applicable; N/D Not Determined.

2. PHYSICAL DATA

Boiling Point: 212 F
Vapor Pressure: N/D
Vapor Density (Air=1): N/D
Evaporation Rate: N/D
Solubility In Water: Complete
Specific Gravity (Water=1): ~ 1
Percent Volatile: ~ 50
Viscosity: N/D
pH: 10.0

Appearance And Odor: Clear liquid.

3. FIRE AND EXPLOSION HAZARD DATA

Flash Point (Test Method): None
Flammable Limits: LEL = N/A UEL = N/A
Extinguishing Media: Water, carbon dioxide, foam, dry chemical.
Special Fire Fighting Procedures: None
Unusual Fire And Explosion Hazards: None
4. REACTIVITY DATA

Stability: Stable Conditions To Avoid: Contact with strong acids.
Incompatibility - Materials To Avoid: N/A
Hazardous Polymerization: May Not Occur
Conditions To Avoid: N/A
Hazardous Decomposition Products: N/D

5. ENVIRONMENTAL INFORMATION

Spill Response: Observe precautions from other sections. Flush small spills (< 5 gal.) to a wastewater treatment system. For larger spills, collect spilled material and flush residue to a wastewater treatment system.

Recommended Disposal: Flush spent solutions and small product quantities, less than 5 gallons, to a wastewater treatment system. Mix bulk product with flammable materials, and incinerate in an industrial or commercial facility. Since regulations vary, consult applicable regulations or authorities before disposal.

Environmental Data: Not determined.

U.S. EPA Hazardous Waste Number/Code: None

6. SUGGESTED FIRST AID

Eye Contact: Flush eyes with water for at least 10 minutes. Call a physician if irritation persists.

Skin Contact: Wash with soap and water.

Inhalation: N/A

Ingestion: Do not induce vomiting. Drink two glasses of water or milk and call a physician.

7. PRECAUTIONARY INFORMATION

Avoid eye and prolonged skin contact. Wear rubber gloves and goggles when handling this material. Keep container closed when not in use. Keep out of reach of children.
8. HEALTH HAZARD DATA

Eye Contact: Liquid may cause irritation to the eyes.

Skin Contact: Liquid may cause irritation to the skin upon prolonged or repeated contact.

Inhalation: N/A

Ingestion: Liquid may be irritating to the digestive system.

The information on this Data Sheet represents our current data and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this Data Sheet or which involves using the product in combination with any other product or any other process is the responsibility of the user.