

MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

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HAMMILL & GILLESPIE, INC.
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SECTION I

MANUFACTURER'S NAME Pacer Corporation	EMERGENCY TELEPHONE NO. (605) 673-4419
ADDRESS (Number, Street, City, State, and ZIP Code) 65 S. 6th Street - P.O. Box 912, Custer, SD 57730	
CHEMICAL NAME AND SYNONYMS Feldspar	TRADE NAME AND SYNONYMS CUSTER
CHEMICAL FAMILY Silicates (Naturally occurring)	FORMULA $K_2O - Al_2O_3 - SiO_2$

SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS	Free Quartz	10.0%-11.0%
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)
NOT APPLICABLE					

SECTION III - PHYSICAL DATA

BOILING POINT (°F.)	N/A	SPECIFIC GRAVITY (H ₂ O=1)	2.6
VAPOR PRESSURE (mm Hg.)	N/A	PERCENT VOLATILE BY VOLUME (%)	N/A
VAPOR DENSITY (AIR=1)	N/A	EVAPORATION RATE (_____ =1)	N/A
SOLUBILITY IN WATER	0.02%		
APPEARANCE AND ODOR	white and odorless		

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used)	n/a	FLAMMABLE LIMITS	Lel	Uel
EXTINGUISHING MEDIA	n/a			
SPECIAL FIRE FIGHTING PROCEDURES	none			
UNUSUAL FIRE AND EXPLOSION HAZARDS	none			

SECTION V - HEALTH HAZARD DATA	
THRESHOLD LIMIT VALUE ³	2.5 mg/m ³ (total dust) .9 mg/m ³ (Respirable dust)
EFFECTS OF OVEREXPOSURE	Prolonged overexposure (years) without approved dust mask could be hazardous to your health.
EMERGENCY AND FIRST AID PROCEDURES	
N/A	

SECTION VI - REACTIVITY DATA			
STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	X	None
INCOMPATIBILITY <i>(Materials to avoid)</i> None			
HAZARDOUS DECOMPOSITION PRODUCTS None			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	X	none

SECTION VII - SPILL OR LEAK PROCEDURES	
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	
Material is not dangerous if spilled. Wash away with water or vacuum with high efficiency (heppa) filter. Good housekeeping practices recommended.	
WASTE DISPOSAL METHOD	
Same as above	

SECTION VIII - SPECIAL PROTECTION INFORMATION			
RESPIRATORY PROTECTION <i>(Specify type)</i>			
NIOSH approved dust mask. Use NIOSH/MESA approved respirator selection procedures.			
VENTILATION	LOCAL EXHAUST	SPECIAL	none
	MECHANICAL <i>(General)</i>	OTHER	none
PROTECTIVE GLOVES		EYE PROTECTION	
		Safety glasses. For comfort only.	
OTHER PROTECTIVE EQUIPMENT none			

SECTION IX - SPECIAL PRECAUTIONS	
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE	
None, just store in dry place.	
OTHER PRECAUTIONS	