MATERIAL SAFETY DATA SHEET

SECTION I - PRODUCT IDENTIFICATION

PRODUCT NAME: FREEDOM SPEED STRIPPER

PRODUCT CODE: 14610-5-6 to 14614-5-6

CHEMICAL OR COMMON NAME: Liquid

DATE ISSUED: 10/01/92

SECTION II - INGREDIENTS INFORMATION

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>WEIGHT %</th>
<th>EXPOSURE LIMIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monoethanolamine (CAS# 141-43-5)</td>
<td>6-10</td>
<td></td>
</tr>
<tr>
<td>Sodium Xylene Sulfonate (CAS# 1300-72-7)</td>
<td>3-8</td>
<td></td>
</tr>
<tr>
<td>Ethylene Glycol Phenyl Ether (CAS# 122-99-6)</td>
<td>10-15</td>
<td>25 PPM TLV-TWA-DOW</td>
</tr>
<tr>
<td>Butyl Propyl Ester (CAS# 5131-66-8)</td>
<td>1-6</td>
<td></td>
</tr>
<tr>
<td>Sodium Silicate (CAS# 1344-09-8)</td>
<td>1-4</td>
<td></td>
</tr>
<tr>
<td>Polyoxyethylene Phenyl Ether Phosphates (CAS# 39446-70-5)</td>
<td>1-3</td>
<td></td>
</tr>
<tr>
<td>Water (CAS# 7732-18-5)</td>
<td>60-70</td>
<td></td>
</tr>
</tbody>
</table>

See Regulatory Information (Section XII) for explanation of bracketed information.

SECTION III - PHYSICAL DATA

| APPEARANCE/ODOR: Water Clear Solution | SPECIFIC GRAVITY (25°C): 1.06 |
| VAPOR PRESSURE (mm Hg): ND | PERCENT VOLATILE BY VOLUME (°C): ND |
| SOLID/ LIQUID IN WATER: Complete | VAPOR DENSITY (AIR=1): ND |
| FREEZING POINT (?): Below 32 | BOILING POINT (?): ND |
| MP: 13.1-13.4 | EVAPORATION RATE (Butyl Acetate): ND |
| NS (as packaged, minus NS): N-Butoxypropanol (CAS 131-76-2) | THEORETICAL VOC (lb/gal): 0.26 |

SECTION IV - FIRE AND EXPLOSION INFORMATION

FLASH POINT (?): NONE

SECTION V - HEALTH HAZARD DATA

PRIMARY ROUTE OF ENTRY: Skin contact.

SIGNALS AND SYMPTOMS: Direct contact of product with eyes can cause severe irritation and damage. Direct contact of product with skin can cause irritation. If taken internally, product may cause corrosive damage to mouth, throat or stomach.

FIRST AID PROCEDURES: If eye contact occurs, flush eyes with water for 15 minutes, then get prompt medical aid. If product is swallowed, do not induce vomiting. Seek medical aid at once. If product is swallowed, drink large amounts of water or milk and seek medical aid.

MEDICAL CONDITIONS GENERALLY RECOGNIZED AS BEING AGGRAVATED BY EXPOSURE: Individuals with chronic respiratory disorders such as asthma, chronic bronchitis, emphysema, etc., may be adversely affected by exposure to any vapor or airborne particulate matter. Persons with pre-existing skin disorders may be more susceptible to irritation effects.

STABILITY: Stable

STABILITY CONDITIONS TO AVOID: None known

INCOMPATIBILITY: Strong acids (e.g., sulfuric acid).

HAZARDOUS DECOMPOSITION PRODUCTS: When exposed to fire, produces normal products of combustion.

HAZARDOUS POLYMERIZATION: Will not occur.

HAZARDOUS POLYMERIZATION CONDITIONS TO AVOID: None known

SECTION VI - REACTIVITY DATA

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Dike large spills. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear/use appropriate protective equipment.

WASTE DISPOSAL INFORMATION: For undiluted product; Disposal is regulated under the Resource Conservation and Recovery Act as a corrosive waste (40 CFR 261.22). Disposal of regulated quantities should be by neutralization at a permitted facility in accordance with all Federal/State regulations and local ordinances regarding disposal of corrosive wastes. Waste from normal product use may be sent to a public-owned treatment works (POTW) in compliance with applicable Federal, State, and local pretreatment requirements.
SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: No special requirements under normal use conditions.
VENTILATION: General room ventilation adequate.
PROTECTIVE GLOVES: For undiluted product: Any impervious material.
EYE PROTECTION: For undiluted product: Chemical workers splash-proof goggles.
OTHER PROTECTIVE MEASURES: Use good personal hygiene practices. Where gross eye/skin contact may be a problem, wear appropriate protective equipment. Launder contaminated clothing/equipment before reuse. In case of spills, see Section VII.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONARY LABELLING: WARNING: Contains alkali detergent. Can cause eye damage. Avoid contact with eyes, skin and clothing. Harmful if swallowed. When handling concentrate, wear eye protection and rubber gloves. Keep out of reach of children.
OTHER HANDLING AND STORAGE CONDITIONS: Product residue may remain on/in empty containers. All precautions for handling the product must be used in handling the empty container and residue. Wash thoroughly after handling. Keep from freezing. Keep out of reach of children.

SECTION X - ADDITIONAL INFORMATION

ADDITIONAL INFORMATION: NA

SECTION XI - TRANSPORTATION INFORMATION

DOT CLASS: Corrosive Material (Liquid).
DOT #: UN 1760
SHIPPING NAME: Compound, Cleaning, Liquid, Corrosive Material NA 1760

SECTION XII - REGULATORY INFORMATION

All components of this product are listed or are excluded from listing on the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory. There are no ingredients subject to the reporting requirements under California's Proposition 65.

WA - These ingredients are subject to the reporting requirements under the Massachusetts Hazardous Substance List.
WY - These ingredients are subject to the reporting requirements under the New Jersey Right to Know Hazardous Substance List.

WA - These ingredients are subject to the reporting requirements under the Pennsylvania Hazardous Substance List.
SARA - These ingredients are subject to the reporting requirements under the Superfund Amendments and Reauthorization Act of 1986 Title III, Section 313 and 40 CFR Part 372.

NA - Not Applicable, NE - Not Established, 80R - Special Requirement, ND - Not Determined
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