1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: KONICA DEVELOPER 3035/6045/2125/2130/4155/4265/3135/4145/2328

Company Name:
Konica Business Machines U.S.A., Inc.
500 Day Hill Road, Windsor Conn. 06095 U.S.A.

Telephone Number:
TEL: 860-683-2402 x 2337
FAX: 860-285-7998
Emergency Telephone Number:
CHEMTREC 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>CAS#</th>
<th>wt. %</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARRIER</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ferrite Iron oxide</td>
<td>1309-37-1</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Copper oxide</td>
<td>1317-98-0</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Zinc oxide</td>
<td>1314-19-2</td>
<td>(12-17)</td>
</tr>
<tr>
<td>Acrylic resin-1</td>
<td>Trade secret</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Acrylic resin-2</td>
<td>Trade secret</td>
<td>Trade secret</td>
</tr>
<tr>
<td>TONER</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Styrene-acrylic resin</td>
<td>Trade secret</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>7 - 12</td>
</tr>
<tr>
<td>Wax-1</td>
<td>Trade secret</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Wax-3</td>
<td>Trade secret</td>
<td>Trade secret</td>
</tr>
<tr>
<td>Silica (Amorphous)</td>
<td>7531-86-9</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

* Gray and granular (mean dia. is about 80um by volume). Odorless.

POTENTIAL HEALTH EFFECTS

Eye Effects: None currently known.
Skin Effects: None currently known.
Ingestion Effects: None currently known.
Inhalation Effects: None currently known. Minimal respiratory tract irritation may occur as with exposure to large amount of any non-toxic dust.

Chronic Effects/ Carcinogenicity:

No identified health effects. Carbon black is classified as a group 2B carcinogen (possible human carcinogen) by IARC. However, based on animal testing, it is presumed that there is no association between paper exposure and cancer.

(Continued on page 2)
4. FIRST AID MEASURES

Eye : Immediately flush eyes with plenty of water for 15 minutes.
Skin: Wash with water and mild soap.
Ingestion: Wash out mouth with water. Drink one or two glasses of water. If symptoms occur, get medical attention.
Inhalation: Remove victim to fresh air.

5. FIRE FIGHTING MEASURES

Flash Point : Not applicable
Method Used : Not applicable
Flammable Limits : Not applicable
Autoignition Temperature : Not applicable
Flammability Classification: Not applicable
Unusual Fire and Explosion Hazard: Will burn if involved in a fire.
Extinguishing Media: Water spray, dry chemical, foam
Fire Fighting: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. If fire is in the machine treat as an electric fire, do not use water or foam.
Hazardous Combustion Products: Carbon monoxide, carbon dioxide and smoke.

6. ACCIDENTAL RELEASE MEASURES

Spill and Leakage Procedures:
Wear personal protective equipment (See Section 8). Minimize the release of particulates. Stop leak if you can do it without risks. Vacuum or sweep material and place in a bag and hold for waste disposal. Use vacuum equipped with High Efficiency Particulate Air (HEPA) filter. Vacuum should be electrically bonded and grounded to dissipate static electricity. To avoid dust generation, do not sweep dry.

7. HANDLING AND STORAGE

Handling:
Keep out of reach of children. Avoid contact with eyes.

Prevention of Fire and Explosion:
Keep away from heat, sparks and flame.

Storage:
Keep container tightly closed. Store in a cool and dry place. Keep away from oxidizers.

(Continued on page 3)
MATERIAL SAFETY DATA SHEET

MSDS: 1996801900US
Date Prepared: July 4, 1996
Date Revised: March 15, 1997
Product Name: KONICA DEVELOPER 3035/4042/2125/2130/ PC/UA 947-377 750g
4155/4255/3145/4145/2028

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Standards:

<table>
<thead>
<tr>
<th>INGREDIENTS</th>
<th>ACGIH TLY (1994-95)</th>
<th>STEL</th>
<th>CSNA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA</td>
<td>STEL</td>
<td></td>
</tr>
<tr>
<td>Ferrite</td>
<td>None</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Iron oxide</td>
<td>established</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Copper oxide</td>
<td>None</td>
<td></td>
<td>established</td>
</tr>
<tr>
<td>Zinc oxide</td>
<td>None</td>
<td></td>
<td>established</td>
</tr>
<tr>
<td>Acrylic resin-1</td>
<td>established</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Styrene-acrylic resin</td>
<td>None</td>
<td></td>
<td>established</td>
</tr>
<tr>
<td>Carbon black</td>
<td>3.5 mg/m³</td>
<td></td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td>Wax-1</td>
<td>None</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wax-3</td>
<td>established</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silica (Amorphous)</td>
<td>10 mg/m³</td>
<td></td>
<td>30 mg/m³</td>
</tr>
</tbody>
</table>

Engineering Controls: Not required under normal conditions.
Respiratory Protection: Not required under normal conditions. For use other than in normal operating procedures (such as in the event of a spill), goggles and respirators may be required.
Skin Protection: Not required under normal conditions.
Eye Protection: Not required under normal conditions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Gray and granular (mean dia. is about 80μm by volume)
Odor: Odorless
pH: Not applicable.
Vapor Pressure: Not applicable.
Vapor Density: Not applicable.
Evaporation Rate: Not applicable.
Boiling Point: Not applicable.
Melting Point: Around 130°C (266°F) (Softening Point)
Solubility: Insoluble in water.
Specific Gravity: 5.00

10. STABILITY AND REACTIVITY

Stability: Stable except above 200°C (392°F).
Incompatibility: Oxidizers.
Hazardous Decomposition Products: Carbon monoxide, carbon dioxide and smoke.
Hazardous Polymerization: Will not occur.

(Continued on page 4)
11. TOXICOLOGICAL INFORMATION:

Product

Acute oral toxicity: LD50 > 5000 mg/kg (rat)
Inhalation: LD50 > 5000 mg/kg (rat) (This value is highest-attainable with aerosol generation apparatus) (toner)
Eye irritation: Non-irritant (rabbit) (toner)
Skin irritation: Non-irritant (rabbit) (toner)
Skin sensitization: Non-sensitizing (guinea pig) (toner)

Chronic Effects / Carcinogenicity:
In a two-year inhalation study of chronic toxicity and carcinogenicity using a typical toner in rats, there were no lung changes at all in the lowest exposure level (1 mg/m³), the most relevant level to potential human exposures. A minimal to mild degree of fibrosis was noted in 22% of the animals at the middle exposure level (4 mg/m³), and a mild to moderate degree of fibrosis was observed in 92% of the rats at the highest exposure level (16 mg/m³). The lung changes observed in the higher exposure groups are interpreted in terms of “lung overloading”, a series of generic responses to the presence of large quantities of respirable, insoluble and relatively benign dusts retained for extended time periods in the lungs. Lung tumor frequency was unchanged among rats exposed to toner at the three exposure levels, and for air-only control rats.

Mutagenicity: Ames test: Negative

Ingredients
Carbon black
Carcinogenicity:
The IARC reevaluated carbon black as a group 2B carcinogen (possible human carcinogen) in Monograph Volume 65 in 1998. This category has been given to carbon black, based on IARC's evaluations that there is inadequate evidence in humans for the carcinogenicity of carbon black, but there is sufficient evidence in experimental animals. The latter evaluation was made due to the development of lung tumors in rats receiving chronic inhalation exposure to free carbon black at levels that induce “lung overloading”. However, studies performed in mice have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats. (See chronic effects in this section.)

Silica (Amorphous)
Acute oral toxicity: LD50: 3160 mg/kg (rat)

12. ECOLOGICAL INFORMATION:
No data available.

(Continued on page 5.)
13. DISPOSAL CONSIDERATIONS:
When disposing of the waste or recovered material, consult federal, state and/or
local regulations for the proper disposal method.

14. TRANSPORT INFORMATION:
DOT CLASS: Not regulated. UN CLASS: Not regulated.

15. REGULATORY INFORMATION:
Ingredient carbon black is considered hazardous.
CERCLA (Comprehensive Environmental Response Compensation and Liability Act):
None.
SARA Title III (Superfund Amendments and Reauthorization Act)
302 Extreme Hazardous Substance: None
311/312 Hazard Categories: None.
313 Reportable Ingredients: None.
TSCA (Toxic Substance Control Act):
All chemical substances in this product comply with all applicable rules or orders
under TSCA.
California Proposition 65:
This product contains no chemical substances subject to California Proposition 65.

16. OTHER INFORMATION:
HMIS Hazard Rating Health:1, Flammability:1, Reactivity:0

References
Risks of Chemicals to Humans, Vol. 65, Printing Processes and
Printing Inks, Carbon Black and Some Nitro Compounds, Lyon, pp. 149-261

H. Muhle, B. Bellmann, O. Creutzengen, C. Dassenbrock, H. Ernst,
R. Mermelstein (1991) Pulmonary Response to Toner upon Chronic
Inhalation Exposure in Rats, Fundamental and Applied Toxicology
17, pp. 280-299

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