

MATERIAL SAFETY DATA SHEET

MOBAY CORPORATION INORGANIC CHEMICALS DIVISION Mobay Road Pittsburgh, PA 15205-9741

NOV 03 1232

TRANSPORTATION EMERGENCY

CALL CHEMTREC:

800-424-9300

DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY PHONE....: (412) 923-1800

PRODUCT IDENTIFICATION:

PRODUCT NAME..... P-926-P PRODUCT CODE..... ON79

CHEMICAL FAMILY....: Leadless Ceramic Powder

CHEMICAL NAME.....: Frits, Chemical SYNONYMS..... Silicate Glasses

CAS NUMBER..... 65997-18-4 FORMULA..... Mixture

HAZARDOUS INGREDIENTS:

INGREDIENT NAME /CAS NUMBER

EXPOSURE LIMITS

CONCENTRATION (%)

Frits are produced from the chemical reactions which occur during the high temperature smelting of various raw materials to form a molten glass. This glass is rapidly cooled to produce granules or flakes. These may subsequently be milled to produce a powdered frit. Frit (glass) is an essentially insoluble substance which can contain some or all of the following hazardous chemicals (as defined in OSHA's Hazard Communication Standard):

Calcium Oxide

1305-78-8

OSHA:

ACGIH:

 $5.000 \, \text{mg/m}$ $2.000 \, \text{mg/m}$

TWA

Proprietary %

Aluminum Oxide

1344-28-1

OSHA:

 $15.000 \, \text{mg/m3}$

*TWA-Total Dust

< 5 %

 $5.000 \, \text{mg/m}$

*TWA-Respirable Dust

ACGIH:

*TWA $10.000 \, \text{mg/m}$

* Aluminum (as Al)

Boron Oxide

1303-86-2

OSHA:

10.000 mg/m3 TWA-Total Dust

Proprietary %

5.000 mg/m

TWA-Respirable Dust

10.000 mg/m3 TWA ACGIH:

Product Code: ON79 Approval date: 07/18/90

MSDS Page 1 Continued on next page

II. HAZARDOUS INGREDIENTS (Continued)

INGREDIENT NAME

/CAS NUMBER EXPOSURE LIMITS

CONCENTRATION (%)

Silicon Dioxide (Amorphous)

7631-86-9 OSHA: 6.000 mg/m3 TWA

Proprietary %

ACGIH: 10.000 mg/m3 TWA-Total Dust

III. PHYSICAL PROPERTIES:

PHYSICAL FORM..... Powder; Flakes; Granules

COLOR..... Variable ODOR..... Odorless

pH Not Applicable BOILING POINT..... Not Applicable

MELTING/FREEZING POINT....: Greater than 1500 F (815 C)

SOLUBILITY IN WATER: Essentially Insoluble

SPECIFIC GRAVITY 2 to 3

BULK DENSITY..... Not Established % VOLATILE BY VOLUME.....: Not Applicable VAPOR PRESSURE Not Applicable

FIRE AND EXPLOSION DATA:

FLASH POINT..... Not Applicable AUTO-IGNITION TEMPERATURE..... Not Established

EXTINGUISHING MEDIA..... Water; Dry Chemical; Carbon Dioxide; Foam

SPECIAL FIRE FIGHTING PROCEDURES: Firefighters should be equipped with

self-contained breathing apparatus to protect against potentially toxic and irritating fumes. Avoid dusting.

HUMAN HEALTH DATA:

ROUTE(S) OF ENTRY..... Eye Contact; Skin Contact; Inhalation

HUMAN EFFECTS AND SYMPTOMS OF OVEREXPOSURE:

ACUTE INHALATION...... The hazardous ingredients listed for this product are incorporated into the glass structure of the frit, chemically reacted in the form of silicates or other essentially insoluble complexes. Exposure to the hazardous ingredients can occur if frit dust is inhaled and the ingredients dissolve out of the glass. Because of the chemical stability of frit and its resistance to attack by acids or alkali, this is anticipated to occur very slowly. As with all dusty materials, inhalation may cause respiratory irritation, sneezing, coughing and runny nose. To date there is no significant evidence of adverse effects from industrial exposures.

Product Code: ON79

Approval date: 07/18/90

MSDS Page 2 Continued on next page

V. HUMAN HEALTH DATA (Continued)

- ACUTE SKIN CONTACT...... Due to the abrasiveness of this powdered frit mechanical irritation of the skin can occur, particularly if exposure is prolonged or repeated. Good personal hygiene and the use of protective creams will minimize this effect. Metal oxides in this product can cause skin irritation with symptoms such as redness and swelling.
- ACUTE EYE CONTACT..... Certain components are listed as hazardous ingredients because they are considered to be nuisance particulates. Nuisance particulates can cause unpleasant or uncomfortable deposits in the eyes, with symptoms of reddening and swelling, but do not cause any toxic effect or disease.
- ACUTE INGESTION...... The hazardous ingredients listed for this product are incorporated into the glass structure of the frit, chemically reacted in the form of silicates or other essentially insoluble complexes. Exposure to the hazardous ingredients can occur if frit dust is ingested and the ingredients dissolve out of the glass. Because of the chemical stability of frit and its resistance to attack by acids or alkali, this is anticipated to occur very slowly. Metal oxides can cause mucous membrane irritation, with symptoms such as redness and swelling. To date there is no significant evidence of adverse effects from industrial exposure..
- CHRONIC EFFECTS OF EXPOSURE...: Prolonged inhalation of amorphous silica may produce x-ray changes in the lungs without disability.
- CARCINOGENICITY...... This product is not listed by NTP, IARC or regulated as a carcinogen by OSHA.
- MEDICAL CONDITIONS
- AGGRAVATED BY EXPOSURE.....: Persons with preexisting eye or skin conditions or impaired pulmonary function may be more susceptible to the effects of this product.
- EXPOSURE LIMITS..... Although no exposure limit has been established for this product, the OSHA-PEL for nuisance dust of 15 mg/m3-total dust, 5 mg/m3-respirable dust is recommended. In addition, the ACGIH-TLV for fibrous glass dust of 10 mg/m3 is recommended.

EMERGENCY AND FIRST AID PROCEDURES:

- FIRST AID FOR EYES.....: In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician if irritation occurs.
- FIRST AID FOR SKIN.....: In case of skin contact, immediately flush skin with water. Wash clothing before reuse. Call a physician if irritation occurs.
- FIRST AID FOR INHALATION: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- FIRST AID FOR INGESTION .: If swallowed, call a physician.

Product Code: ON79 Approval date: 07/18/90

MSDS Page 3 Continued on next page

EMPLOYEE PROTECTION RECOMMENDATIONS: EYE PROTECTION REQUIREMENTS..... Chemical safety goggles. SKIN PROTECTION REQUIREMENTS.....: Chemically resistant gloves and clothing are recommended to minimize skin contact. Employees should wash their hands and face before eating, drinking or using tobacco products. RESPIRATOR REQUIREMENTS..... Work ambient concentrations should be monitored and if the recommended exposure limit is exceeded, a NIOSH/MSHA approved dust respirator should be worn. VENTILATION REQUIREMENTS..... Use local ventilation if dusting is a problem, to maintain air levels below the recommended exposure limit. ADDITIONAL PROTECTIVE MEASURES.....: Emergency showers and eye wash stations should be available. Educate and train employees in the safe use and handling of hazardous chemicals. VIII. REACTIVITY DATA: STABILITY..... This is a stable material. HAZARDOUS POLYMERIZATION ...: Will not occur. INCOMPATIBILITIES..... None Known INSTABILITY CONDITIONS....: None Known DECOMPOSITION TEMPERATURE..: Not Established DECOMPOSITION PRODUCTS....: Combustion gases and process gases formed during the firing up of enameled or glazed parts may contain potentially toxic fumes. IX. SPILL AND LEAK PROCEDURES: SPILL OR LEAK PROCEDURES....: Utilize recommended protective clothing and equipment. Spills should be swept up and placed in containers. Spill area can be washed with water. Collect wash water for approved disposal. Keep from entering water or ground water. WASTE DISPOSAL METHOD.....: Waste disposal should be in accordance with existing federal, state and local environmental regulations.

X. SPECIAL PRECAUTIONS & STORAGE DATA:

STORAGE TEMPERATURE (MIN/MAX): Ambient/122 F (50 C)

SHELF LIFE...... Unlimited in closed container.

SPECIAL SENSITIVITY...... None known.

Product Code: ON79 Approval date: 07/18/90 MSDS Page 4 Continued on next page

X. SPECIAL PRECAUTIONS & STORAGE DATA (Continued)

HANDLING/STORAGE PRECAUTIONS: Avoid breathing dust. Avoid getting in eyes or on skin. Wash thoroughly after handling. Store in a dry place away from excessive heat. Avoid contact with moisture. Reseal containers immediately after use. Store away from food and beverages.

XI. SHIPPING INFORMATION:	
D.O.T. SHIPPING NAME TECHNICAL SHIPPING NAME D.O.T. HAZARD CLASS U.N./N.A. NUMBER PRODUCT RQ (1bs.) D.O.T. LABEL D.O.T. PLACARD FREIGHT CLASS BULK PRODUCT LABEL PRODUCT LABEL	<pre>:: Frit :: Non-Regulated :: None :: None :: Non-regulated :: Non-regulated :: Frit (Glazing Compound) :: Frit (Glazing Compound) :: General Purpose Label #99</pre>
XII. ANIMAL TOXICITY DATA:	
	INFORMATION AVAILABLE
XIII. FEDERAL REGULATORY IN	
TSCA STATUS	This product is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. On TSCA Inventory None.

Product Code: ON79 Approval date: 07/18/90 MSDS Page 5 Continued on next page

XIII. FEDERAL REGULATORY INFORMATION (Continued)

the product should be classified as a hazardous waste. $(40\ \text{CFR}\ 261.20-24)$

XIV. OTHER REGULATORY INFORMATION:

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the MSDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

COMPONENT NAME /CAS NUMBER	 CONCENTRATIO	N	STATE	CODE	
Calcium Oxide 1305-78-8	Proprietary	%	PA1,	MA, NJ1,	CN1
Sodium Oxide 1313-59-3	Proprietary	%	PA3		
Aluminum Oxide 1344-28-1	< 5 %		PA1,	NJ1, CN1	4
Boron Oxide 1303-86-2	Proprietary	%	PA1,	MA, NJ1,	CN1
Silicon Dioxide 7631-86-9	Proprietary	%	PA1,	MA, NJ1,	CN1

MA = Massachusetts Hazardous Substance List

NJ1 = New Jersey Hazardous Substance List

PA1 = Pennsylvania Hazardous Substance List

PA3 = Pennsylvania Non-hazardous present at 3% or greater.

CN1 = Canada WHMIS Ingredient Disclosure List over 1%.

CALIFORNIA PROPOSITION 65

To the best of our knowledge, this product contains no levels of listed substances, which the state of California has found to cause cancer, birth defects or other reproductive effects.

XV. APPROVALS:

REASON FOR ISSUE...... Individual MSDS for Series; Add SARA; Update onto

Flow.

PREPARED BY...... D. P. Kelly APPROVED BY...... D. R. Hackathorn

APPROVAL DATE...... 07/18/90 SUPERSEDES DATE...... 12/30/85

MSDS NUMBER..... 08271

Product Code: 0N79 Approval date: 07/18/90 MSDS Page 6 Continued on next page

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Mobay Corporation. The data on this sheet relates only to the specific material designated herein. Mobay Corporation assumes no legal responsibility for use or reliance upon these data.

Product Code: ON79 Approval date: 07/18/90 MSDS Page 7 Last page